

# INCREMENTAL ENCODERS index

# Shaft incremental encoder

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# Hollow shaft incremental encoder

Please note: models marked with \* are available with Hall Phases

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# INCREMENTAL ENCODER GENERAL DESCRIPTION

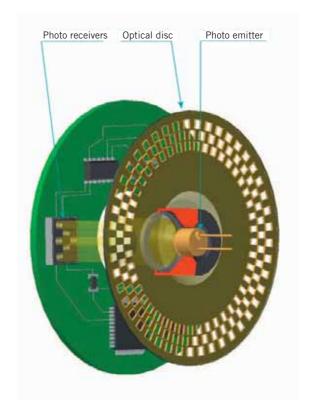






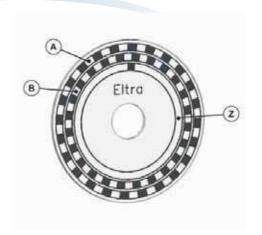
Working principle

An encoder is a rotational transducer converting an angular movement into a series of electrical digital pulses. If associated to racks or endless screws, these generated pulses can be used to control angular or linear movements. During rotation, electrical signals can be elaborated by numerical controls (CNC), programmable logic controls (PLC), control systems, etc. Main applications of these transducers are: machinery, robots, motor feedback, measure and control devices. In Eltra's encoders the angular movement transduction is based on the photoelectric scanning principle. The reading system is based on the rotation of the radial graduated disk formed by opaque windows and transparent ones alternated. The system is perpendicularly illuminated by an infrared light source. The light projects the disk image on the receivers surface which are covered by a grating called collimator having the same disk steps. The receivers trasduce the light variation occurring with the disk shifting, converting them into their corresponding electrical variations. Electrical signals raised to generate squared pulses without any interference must be electronically processed. The reading system is always carried out in differential modality, in order to compare different signals nearly identical but out of phase for 180 electrical degrees. That in order to increase quality and stability of output signals . The reading is designed comparing the difference between the two channels eliminating the disturb note as "shifted common way" because signals are overlapped in equal way on every kind of wave.



#### Incremental encoders

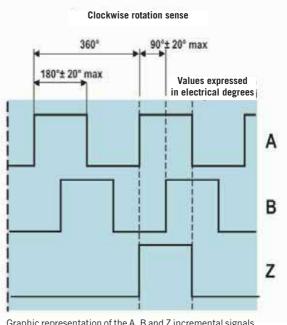
The incremental encoder usually gives two types of squared waves out of phase for 90 electrical degrees. They are usually called channel A and B. The first channel gives information about the rotation speed while the second, basing on the states sequence produced by the two signals, provides the sense of rotation. A further signals, called Z or zero channel, is also available. It gives the absolute zero position of the encoder shaft. This signal is a squared impulse with the phase and the width centred on A channel.



The incremental encoder precision depends on mechanical and electrical factors. These errors could be: grating division, disk eccentricity, bearings eccentricity, electronic reading and optic inaccuracy. The measurement unit to define encoder precision is the electrical degree. It determinates the division of the impulse generated by the encoder: 360 electric degrees correspond to the mechanical rotation of the shaft which is necessary to carry out a complete cycle. To know how many mechanical degrees correspond to electrical 360° the following formula has to be applied:

#### Electrical 360° = Mechanic 360° n° pulse / turn

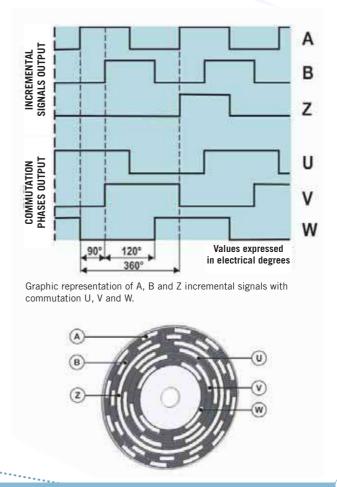
The encoder division error is given from the maximum shifting shown in the electrical degrees of two consecutive surges. This error exists in any encoder and is due to the above mentioned factors. For Eltra's encoders this error is included in electrical +/- 25° Max in whatever allowed condition, which corresponds to a shifting of +/- 7 % from the nominal value. Regarding the 90 electrical degrees shifting between the two channels, it differs by +/- 35 electrical degrees Max. It corresponds to +/- 10 %.



Graphic representation of the A, B and Z incremental signals.

#### Incremental encoder with integrated commutation phases

In addition to the above mentioned encoders, there are others which integrate additional electrical output signals. These are the incremental encoders with integrated commutation signals, used as motor feedback. These additional signals simulate the Hall phases generally present in the commutation motors (brushless type) and usually designed with magnetic sensors. In Eltra's encoders these commutation signals are optically generated and presented as three squared waves, shifted by 120° electrical degrees. These signals will be used by the driver control to the motor in order to generate the correct voltages phase to determinate the correct rotation. These commutation pulses can be repeated many times within one mechanical rotation because they directly depend on the poles number in the connected motor. So we have commutation phases for motors of 4, 6 or more poles.







# **EL30 E/H/I** INCREMENTAL ENCODER





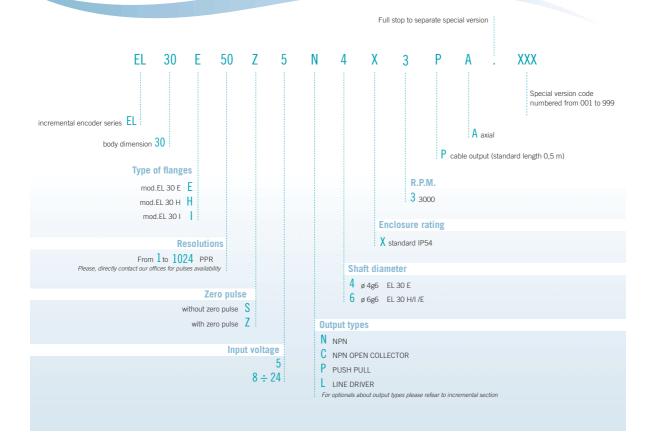


### Incremental encoder

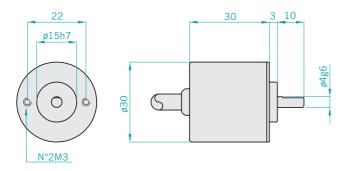
Miniaturized Ø30 encoder series. Used when a minimal size is required even providing excellent performances.

- Up to 1024 ppr with Zero.
- Several output types available.
- Up to 24 Vdc input voltage.
- Up to 100 kHz frequency response
- Output cable. Cable connector available on request.
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing





## **EL 30 E**



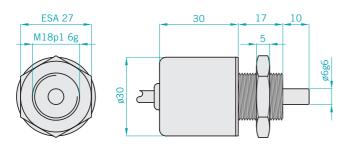
Electrical spe	cifications
Resolution	From 1 to 1024 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVE
Output types	NPN / NPNOPEN COLLECTOR / PUSH PULL / LINE DRIVER
Output frequency	100 KHz Max

F= RPM x Resolution

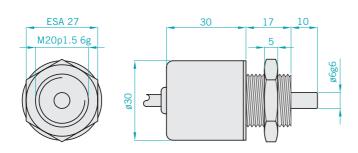
60

Frequency response

**EL 30 H** 



EL 30 |



Mechanical s	pecifications
Shaft diameter	ø4 mm g6 EL 30 E ø6 mm g6 EL 30 H/I/E
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolutions
Bearings	n° 2 Ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	50 g





# EH38 A / B / D INCREMENTAL ENCODER



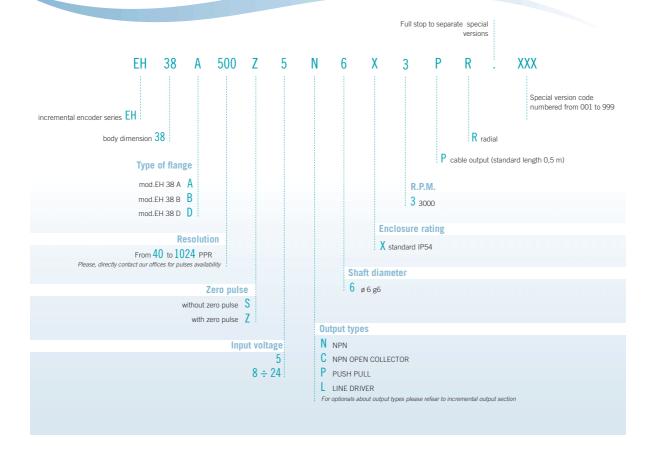




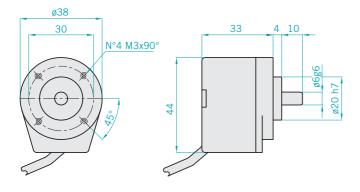
### Incremental encoder

- Miniaturized encoder series for general applications.
- Up to 1024 ppr.
- Several output types available.
- Up to 24 Vdc input voltage.
- Up to 100 kHz frequency response
- Output cable. Cable connector available on request.
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing





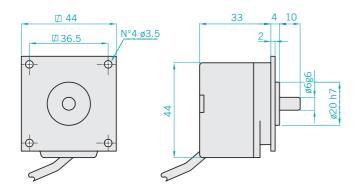
## EH38 A



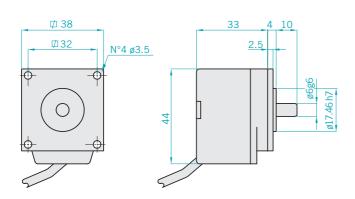
## **Electrical specifications**

Resolution	From 40 to 1024 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Output frequency	100 KHz Max
Frequency response	F= RPM x Resolution 60

# EL 38 B



## EH38 D



moonamour o <sub>l</sub>	
Shaft diameter	ø6 mm g6
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolutions
Bearings	n° 2 Ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium UNI 5076
Flange material	Aluminium
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	100 g





## EL 40 A/B/C/E/H/I INCREMENTAL ENCODER



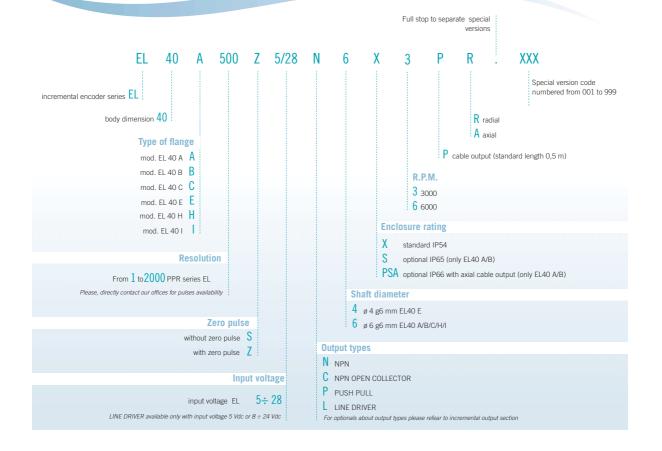




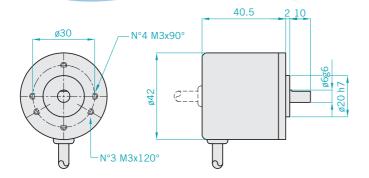
### Incremental encoder

- Miniaturized Ø42 encoder series for general applications.
- Up to 2.000 ppr with zero.
- Several output types available.
- Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response.
- Output cable. Cable connector available on request.
- Several flanges available.
- Up to 6.000 rpm speed rotation.
- Up to IP65 sealing.

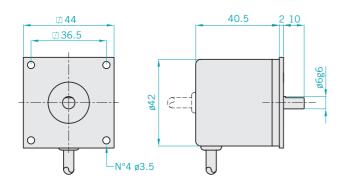




## EL 40 A



# EL 40 B



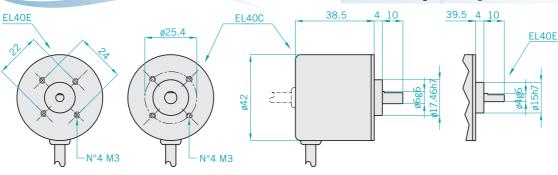
## EL 40 C/E

## **Electrical specifications**

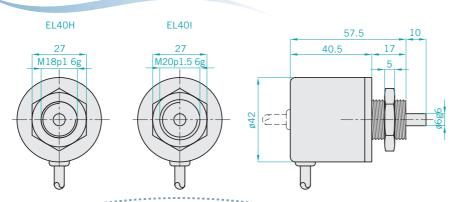
Resolution	From1 to 2000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24
Input current with no output load	100 mA max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	F= RPM x Resolution 60

#### **Mechanical specifications**

Shaft diameter	ø6 mm g6 EL40 E ø6 mm g6 EL40 A/B/C/H/I
Enclosure rating	IP54 standard EL40 C/E/H/I IP65 standard EL40 A/B IP66 standard EL40 A/B (only axial output with skintop)
Shaft speed	3000 RPM 6000 RPM
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolu-
Bearings	n° 2 Ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
<b>Housing material</b>	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	100 σ



## EL 40 H/I





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# EH-EL 58 B/C/H/T INCREMENTAL ENCODER







### Incremental encoder

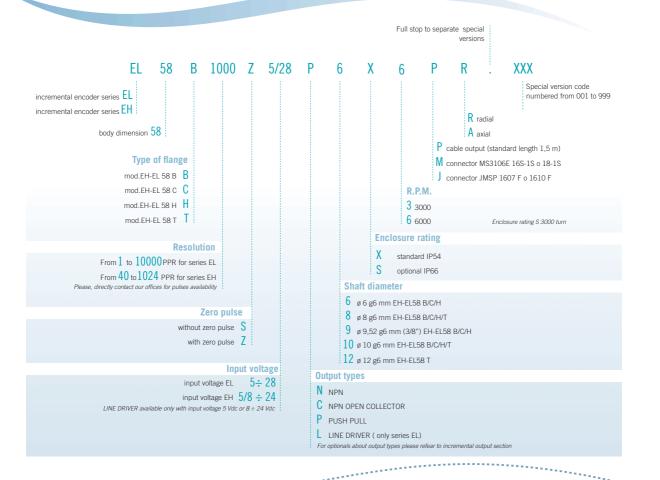
Standard encoder Ø58 series for industrial applications with high mechanical resistance requirements. Those encoders are designed to support high radial and axial shaft load and they can be mounted with flanges or servo-fasteners.

- Up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.

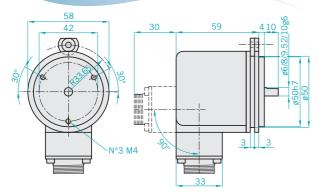
Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series

- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing

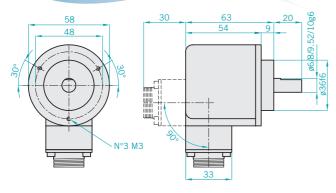




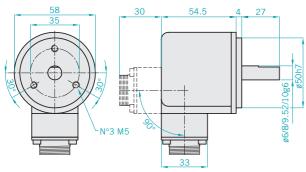
# EH-EL 58 B



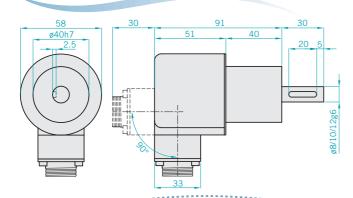
## EH-EL 58 C



## EH-EL 58 H



## EH-EL 58 T



## **EL** series electrical specifications

Input voltage 5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24 Vdc  Input current with no output load 100 mA Max  Source and sink current 20 mA for channel 20 mA for channel with LINE DRIVER  Output types PUSH PULL / LINE DRIVER  Frequency response FR RPM x Resolution 60	Resolution	From 1 to 10000 PPR
Source and sink current  Output types  Frequency  Output types  Output types  Frequency  Frequency  Source and sink current  Source and sink curre	Input voltage	- / /
current 20 mA for channel with LINE DRIVER  Output types PUSH PULL / LINE DRIVER  300 KHz Max F= RPM x Resolution		100 mA Max
PUSH PULL / LINE DRIVER  300 KHz Max  F= RPM x Resolution		
Fequency F RPM x Resolution	Output types	
		F= RPM x Resolution

## EH series electrical specifications

Resolution	From 40 to 1024 PPR
Input voltage	5 Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	F= RPM x Resolution 60

ø6/8/9,52 (3/8")/10 mm g6 EH- EL58 B/C/H
IP54 standard IP66
3000 RPM 6000 RPM 3000 RPM MAX with "S" rating
200N (20 Kp) axial 10N (1 Kp) axial 200N (20 Kp) radial 20N (2 Kp) radial with shaft ø6 mm
50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
10G 10 ÷ 2000 Hz
10 <sup>9</sup> revolutions
n° 2 Ball bearings
Stainless steel AISI303
Aluminium D11S - UNI 9002/5
PA 66 reinforced with fiber glass
0°÷ +60°C
-25°÷ +70°C
300 g





# EH-EL 63 A/D/E INCREMENTAL ENCODER





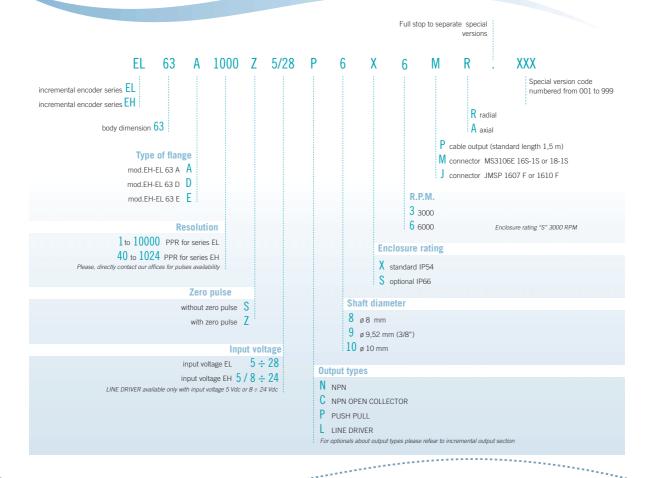


### Incremental encoder

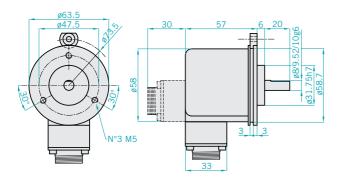
Standard encoder Ø63 series for industrial applications with high mechanical resistance requirements. Those encoders are designed to support high radial and axial shaft load and they can be mounted with flanges or servo-fasteners.

- Up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.
- Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series
- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing

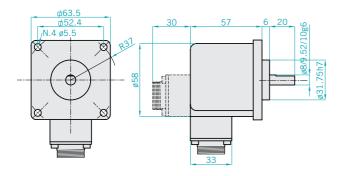




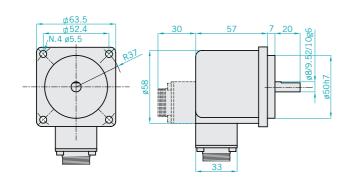
## EH-EL 63 A



# EH-EL 63 D



## EH-EL 63 E



## **EL** electrical specifications

From 1 to 10000 PPR				
5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24 Vdc				
100 mA Max				
50 mA for channel 20 mA for channel with LINE DRIVER				
NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER				
300 KHz Max F= RPM x Resolution 60				

#### **EH** electrical specifications

Resolution	From 40 to 1024 PPR
Input voltage	5 Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR / PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= RPM x Resolution 60

Shaft diameter	ø6 - ø9,52 (3/8") - ø10 mm g6			
Enclosure rating	IP54 standard IP66			
Shaft speed	3000 RPM 6000 RPM Enclosure rating "S" 3000 RPM			
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)			
Vibrations	10G 10 ÷ 2000 Hz			
Bearings life	10° revolutions			
Bearings	n° 2 Ball bearings			
Shaft material	Stainless steel AISI303			
Body material	Aluminium UNI 5076			
Housing material	PA 66 reinforced with fiber glass			
Operating temperature	0°÷ +60°C			
Storage temperature	-25°÷ +70°C			
Weight	350 g			





# EH-EL90A/115 A-R INCREMENTAL ENCODER





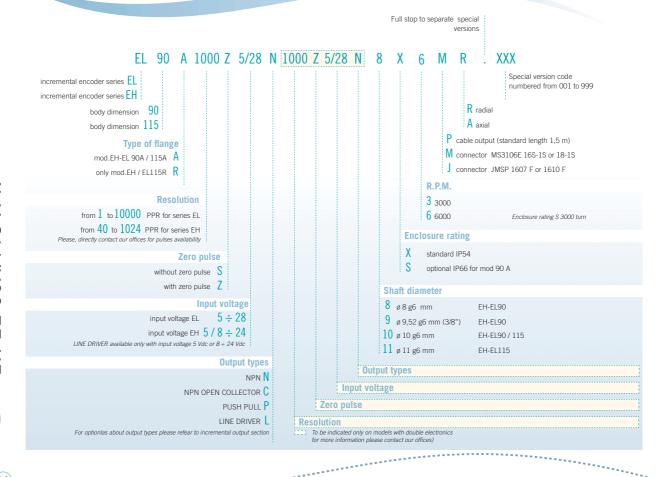


### Incremental encoder

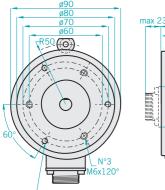
Encoder series for critical environments with high mechanical resistance requirements. The 90 model can be mounted with flanges or servo-fasteners; the 115 model has a tachometer generator type REO-444 compatible plug.

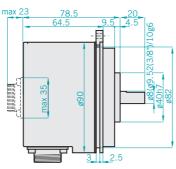
- Up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Several output types available.
  - Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH
- series.
  - Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series
- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing model 90A



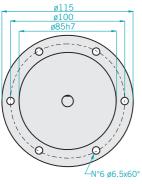


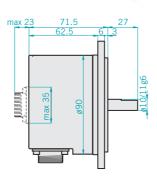
# EH-EL 90 A



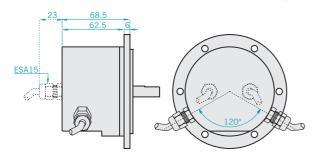


# EH-EL 115 A



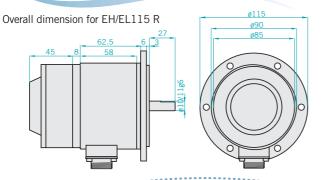


EH-EL 90 A/115 A with double electronic



EH-EL 115 R

with centrifugal relè



## EL series electrical specifications

Resolution	From 1 to 10000 PPR		
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 / 8÷24 Vd		
Input current with no output load	100 mA Max		
Source and sink current	50 mA for channel 20 mA for channel LINE DRIVER		
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER		
Frequency response	300 KHz Max $F = \frac{RPM \ x \ Resolution}{60}$		

#### EH series electrical specifications

Resolution	From 40 to 1024 PPR			
Input voltage	5 Vdc / 8 ÷ 24 Vdc			
Input current with no output load	100 mA Max			
Source and sink current	50 mA for channel 20 mA for channel LINE DRIVER			
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER			
Frequency response	F= RPM x Resolution 60			

Shaft diameter	ø8 / ø9,52 (3/8") / ø10 mm g6			
Enclosure rating	IP54 standard IP66 optional mod. 90 A			
Shaft speed	3000 RPM 6000 RPM 3000 RPM MAX with "S" rating			
Max shaft load	200N (20 Kp) axial 200N (20 Kp) radial			
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)			
Vibrations	10G 10 ÷ 2000 Hz			
Bearings life	10º revolu-			
Bearings	n° 2 Ball bearings			
Shaft material	Stainless steel AISI303			
Body material	Aluminium D11S - UNI			
Housing material	Painted aluminium			
Operating temperature	0°÷ +60°C			
Storage temperature	-25°÷ +70°C			
Weight	750 g			





# EF 36 K

# INCREMENTAL ENCODER + INCREMENTAL PHASES





#### Incremental encoders for motor feedback



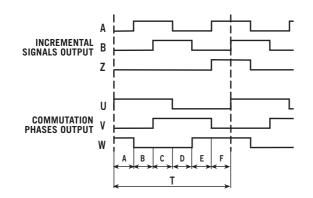
Ø36 encoder series used in feedback systems on AC servomotor. It integrates a traditional incremental encoder and the optical generation of "Hall effect phases".

#### Main characteristics are:

- Interchangeability with 15 size resolver that allow to save time and money because it is sufficient to have only one predisposition for the retromotor.
- Easy mechanical assembly
- Contained dimensions
- Wide resolution range available



Signal configuration



POLES	A/B/C/D/E/F	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

## **Electrical specifications**

Resolution	from 1 to 1024 PPR
Source and sink current	15 mA for channel with LINE DRIVER 30 mA for channel with other electronics
Frequency response	150 KHz Max F= RPM x Resolution 60

#### EF series electrical specifications

Input voltage	5Vdc ± 5%
Output type for incremental signal	LINE DRIVER
Output types for Hall phases	LINE DRIVER/ NPN OPEN COLLECTOR
Input current with no output load	150 mA

### **Mechanical specifications**

Bore diameter	ø8/ø9.52/ø10 mm H7				
Enclosure rating	IP40				
Shaft speed	6000 RPM				
Shock	50 G for 11 msec				
Vibrations	5G 10 ÷ 500 Hz				
Bearings	n° 2 ball bearings				
Shaft material	Stainless steel				
Body material	Aluminium				
Housing material	Aluminium				
Operating tempe- rature	-10°÷ +85°C				
Storage temperature	-25°÷ +85°C				
Weight	50 g				
Accessories	Flange for mounting on motors (size 15 "Resolver")				

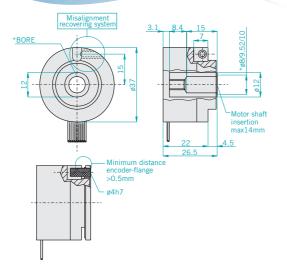
W	114	Ω	<b>n</b>	nΙ	n	
W.V.			п		U	Po.
						-

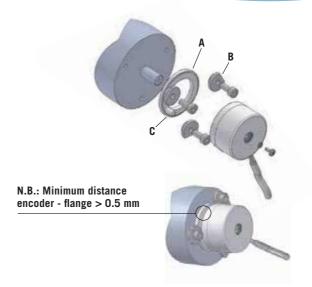
Till o ooloalo		
COLOUR	SIGNAL	EF
Red	+ Vdc	•
Black	0 Volt	•
Green	A	•
Yellow	В	•
Blue	Z	•
Brown	Ā	•
Orange	B	•
White	Z	•
Gray	U	•
Violet	V	•
Gray/Pink	W	•
Red / Blue	Ū	•
White/Green	$\overline{V}$	•
Brown / Green	$\overline{\mathbb{W}}$	•

36 K

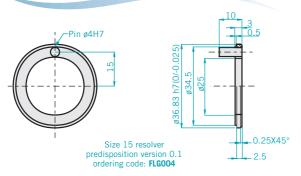
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## **EF 36 K**





#### **Accessories** Flanges for motors fixing

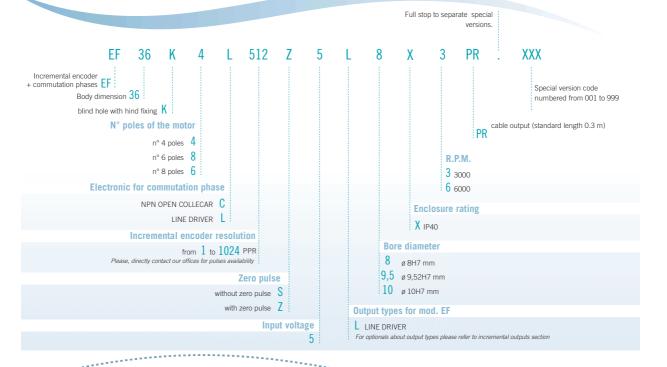


Ordering code

#### **HOW TO MOUNT IT**

- 1) Insert the flange (A) on the motor
- 2) Tighten the appropriate servo fasteners (B) without blocking them
- 3) Insert the encoder on the motor shaft with the system of the misallineament recuperation corresponding to the pegs (C).
- 4) Block it using the screw of the encoder on the motor axle.

- 5 Turn for phasing.
  6) Finally, fix the servo fasteners (B).
  7) Verify the correct functioning of the disallineament recovery system.







# EL 38 F / G





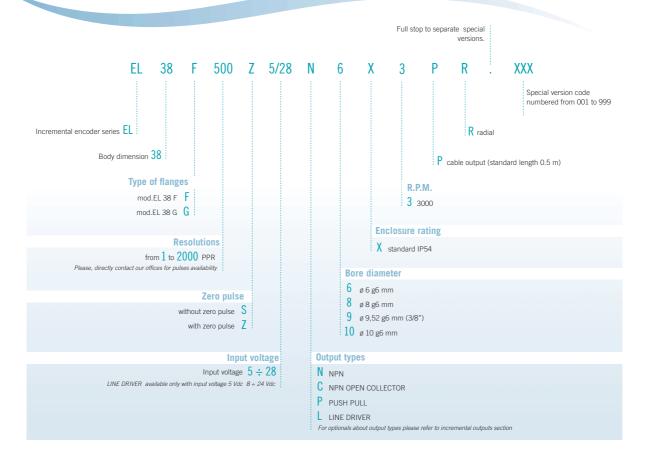
# INCREMENTAL ENCODER

#### Incremental encoder

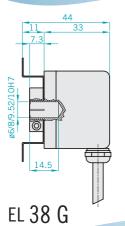
Miniaturised Ø38 encoder series. Used when a minimal size is required even providing excellent performances.

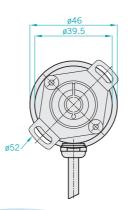
- Resolution up to 2.000 ppr with zero.
- Several electronic output configurations available.
- Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing

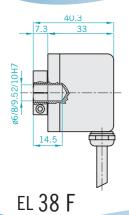


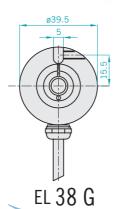


# EL 38 F

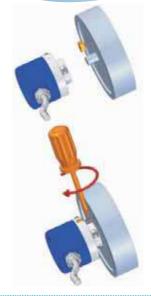


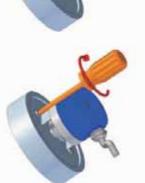












#### HOW TO MOUNT IT

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it
- Fix the encoder shaft by the metal ring
   Block the spring

#### **HOW TO MOUNT IT**

- 1) Mount the antirotation pin on the motor flange.
- Couple the encoder shaft with the motor shaft, ensuring that the pin is inserted on the cave on the frontal part of the encoder
- (maintaining a minimum distance of 0,5 mm)

3) Fix the	encoder	shaft	hv	the	metal	ring

Electrical specifications			
Resolution	from 1 to 2000 PPR		
Input voltage	$5\div28~\text{Vdc}$ LINE DRIVER available only with input voltage $5/8\div24~\text{Vdc}$		
Input current with no output load	80 mA MAX		
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER		
Output types	NPN / NPNOPEN COLLECTOR / PUSH PULL / LINE DRIVER		
Output frequency	100 KHz Max		
Frequency response	F= RPM x Resolution 60		

Mechanical specifications			
Bore diameter	ø6-ø8-ø9.52 (3/8")-ø10 mm		
Enclosure rating	IP54 standard		
Shaft speed	3000 RPM		
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial		
Shock	50 G for 11 msec		
Vibrations	10G 10 ÷ 2000 Hz		
Vita Bearings	10º revolu-		
Bearings	n° 2 ball bearings		
Shaft material	Stainless steel AISI303		
Body material	Aluminium D11S - UNI 9002/5		
Housing material	Fe		
Operating temperature	0°÷ +60°C		
Storage temperature	-25°÷ +70°C		
Weight	150 g		





# **EL40 G/GR**INCREMENTAL ENCODER



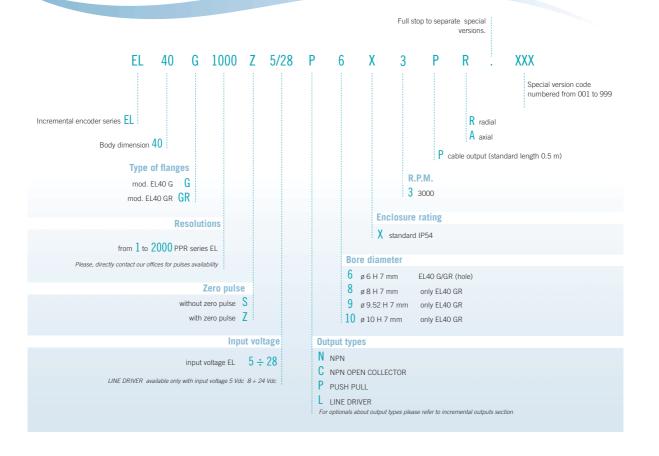




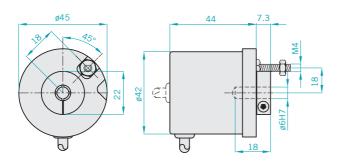
#### Incremental encoder

- Miniaturised encoder Ø42 series for general applications.
- Up to 2.000 ppr with zero for EL series
- Different output types available.
  - Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Output cable. Cable connector available on request.
- Several flanges available
- Up to 3.000 rpm speed rotation
- IP54 sealing

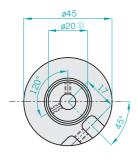


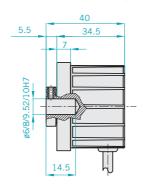


## EL 40 G



# **EL 40 GR**





#### HOW TO MOUNT IT

- Fix the antirotation pin on the motor flange
   Couple the encoder shaft with the motor shaft, ensuring that the pin is inserted on the cave on the frontal part of the encoder (maintaining a minimum distance of 0,5 mm)
- 3) Fix the encoder shaft by the metal ring



## **Electrical specifications**

Resolution	from 1 to 2000 PPR		
Input voltage	5 ÷ 28 Vdc LINE DRIVER available only with input voltage 5 / 8 ÷ 24 \		
Input current with no output load	100 mA Max		
Source and sink current	50 mA for channel 20 mA for channel LINE DRIVER		
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER		
Frequency response	100 KHz Max F= RPM x Resolution 60		

Mechanical Sp	decilications
Bore diameter	ø6h7 mm EL40 G/GR ø8/9.52/10 h7 EL40 GR
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Max shaft load	5N (0.5 Kp) axial 5N (0.5 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolu-
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	150 g





## EL/EF/EW48C-P

# INCREMENTAL ENCODER + COMMUTATION PHASES







#### Encoder series EL/EF/EW48 C-P

 $\emptyset$ 48 encoder series used in feedback systems on AC servomotor. They integrate a traditional incremental encoder with the optic generation of "Hall effect phases".

- Main characteristics are::
- Easy mechanical assembly
- Contained dimensions
- Wide resolution range available
- High temperature resistance

#### **EL** series

Basic version with incremental outputs Several output types available

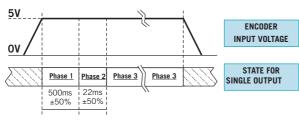
#### EF series

Optic engendering of the "commutation phases" integrated to the basic version

Signals transmission by parallel connection

#### FW series

Special version of the EF series featuring a wiring semplification, obtained through the sequential transmission of the incremental and commutation phases as shown on the below graph.

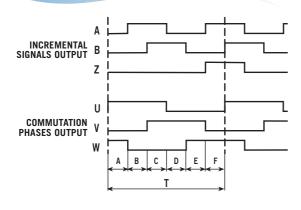


Phase 1 HIGH "HZ" IMPEDANCE PHASE

Phase 2 TRANSMISSION COMMUTATION PHASES

Phase 3 INCREMENTAL OUTPUT SIGNAL TRANSMISSION

#### Signal configuration



POLES	A/B/C/D/E/F	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

#### **Electrical specifications**

Resolution	from 1 to 2048 PPR
Source and sink current	15 mA for channel with LINE DRIVER 30 mA for channel with other electronics
Frequency response	150 KHz Max F= RPM x Resolution 60

#### EL series electrical specifications

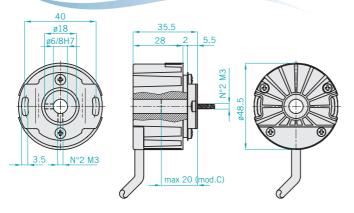
Input voltage	5Vdc / 8÷24 Vdc	
Output type	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER	
nput current with no output load	100 mA Max	

#### EF/EW series electrical specifications

Input voltage	5Vdc ± 5%
Output types for incremental phases	LINE DRIVER
Output types for Hall phases	LINE DRIVER/ NPN OPEN COLLECTOR
Input current with no output load	150 mA Max

Wire colours				
COLOUR	SIGNAL	EL	EF	EW
Red	+ Vdc	•	•	•
Black	0 Volt	•	•	•
Green	А	•	•	•
Yellow	В	•	•	•
Blue	Z	•	•	•
Brown	Ā	•	•	•
Orange	B	•	•	•
White	Z	•	•	•
Gray	U		•	
Violet	V		•	
Gray/Pink	W		•	
Red / Blue	Ū		•	
White/Green	$\overline{V}$		•	
Brown / Green	$\overline{W}$		•	

## EL/EF/EW 48 mod. C-P

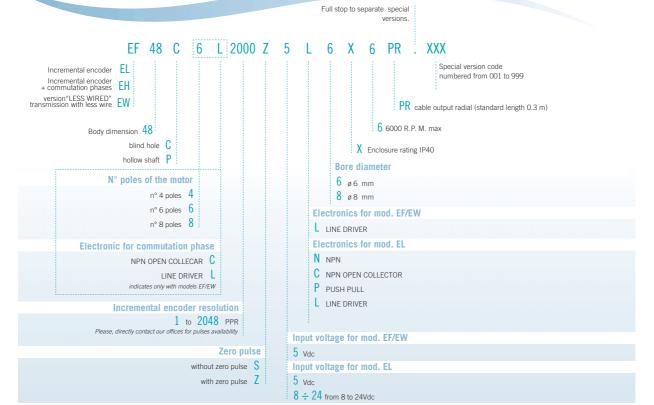


#### **HOW TO MOUNT IT**

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it
- 3) Fix with the two grains the encoder shaft
- 4) Turn for phasing
- 5) Block the spring



Mechanical sp	ecifications
Bore diameter	ø6 / ø8 mm H7
Enclosure rating	IP40
Shaft speed	6000 RPM
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 500 Hz
Bearings	n° 2 ball bearings
Shaft material	Brass 0T58 UNI 5705-65
Body material	Aluminium D11S - UNI 9002/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	-10°÷ +85°C
Storage temperature	-25°÷ +85°C
Weight	100 g





#### Motor's line Incremental encoder

Ø49 encoder series used in feedback systems on AC servomotor. They integrate a traditional incremental encoder with the optic generation of "Hall effect phases".

Main characteristics are:

- Interchangeability with size 19 resolver representing a cost-effective solution because it is sufficient to have only one predisposition on the motor.
- Wiring simplification using the connector kit
- Contained dimensions
- Wide resolution range available
- High temperature resistance

#### **EL** series

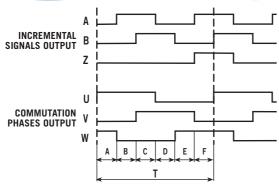
Basic version with incremental outputs

Several output types available

#### EF series

Optic engendering of the "commutation phases" integrated to the basic version Signals transmission by parallel connection

### Signal configuration



POLES	A/B/C/D/E/F	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

			Wire colours
EF	EL	SIGNAL	COLOUR
•	•	+ Vdc	Red
•	•	0 Volt	Black
•	•	А	Green
•	•	В	Yellow
•	•	Z	Blue
•	•	Ā	Brown
•	•	B	Orange
•	•	Z	White
•		U	Gray
•		V	Violet
•		W	Gray/Pink
•		Ū	Red / Blue
•		$\overline{V}$	White/Green
•		$\overline{W}$	Brown / Green

## EL/EF49C-P

INCREMENTAL ENCODER/ INCREMENTAL ENCODER+ COMMUTATION PHASES









<b>Electrical spe</b>	cifications
Resolution	from 1 to 2048
Source and sink current	15 mA for channel with LINE DRIVER 30 mA for channel with other electronics
Frequency response	150 KHz Max F= RPM x Resolution

#### **EL** series electrical specifications

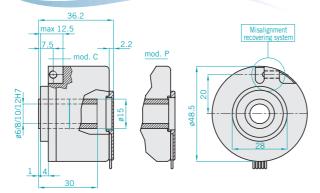
Input voltage	5Vdc / 8÷24 Vdc
Output type	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Input current with no output load	100 mA Max

#### EF series electrical specifications

Input voltage	5Vdc ± 5%
Output types for incremental phases	LINE DRIVER
Output types for Hall phases	LINE DRIVER/ NPN OPEN COLLECTOR
Input current with no output load	150 mA Max

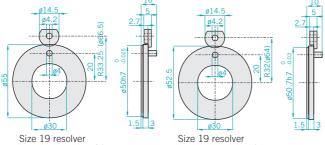
Bore diameter	Ø6/Ø8/Ø10/Ø12/Ø12.7 (1/2") mm H7
Shaft speed	6000 RPM
Shock	50 G for 11 msec
Vibrations	5G 10 ÷ 500 Hz
Bearings	n° 2 ball bearings
Shaft material Body material Housing material	Stainless steel Aluminium Fe
Weight	100 g
Enclosure rating	IP40
Operating temperature	-10° + 85°C
Storage temperature	-25° + 85°C
Accessories	Set n° 3 fastners     Ordering code: 94080001     Flanges for fixing on motors with "Resolver" size 19 versions 01 and 14

## EL/EF 49 C-P

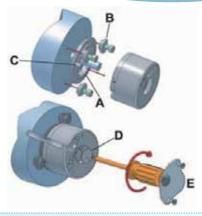


## **Accessories**

## Flanges for fixing on motors



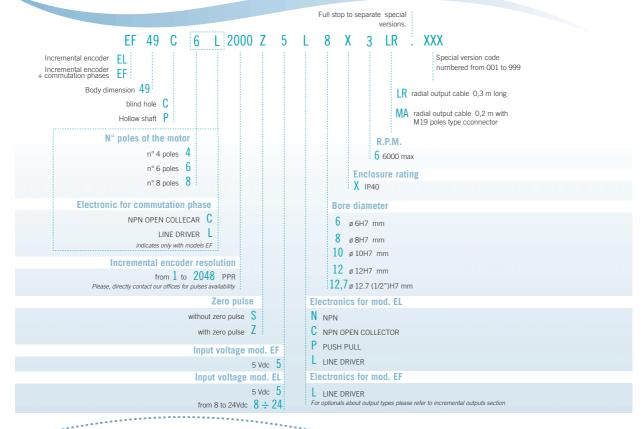
predisposition version 01 predisposition version 14 Ordering code: FLG000 Ordering code: FLG001



#### **HOW TO MOUNT IT**

- 1) Insert the flange (A) on the motor 2) Tighten the appropriate servo fasteners (B) blocking them
- 3) Insert the encoder on the motor shaft with the system of misallineament recuperation corresponding to the pegs (C)
- 4) Insert the washer on the rear and block it using the encoder screw on the motor axle
- 5) Turn for phasing
  6) As final step, fix the servo-fasteners (B). Check if the misalignment recovery system works correctly
- 7) Verify the correct functioning of the disallineament recovery system.
  - Check if the misalignment recovery system works correctly
- 8) Insert the connector (E) and place the plastic lid (F) corresponding to the holes and then screw them.









# EL50 F/G/K INCREMENTAL ENCODER



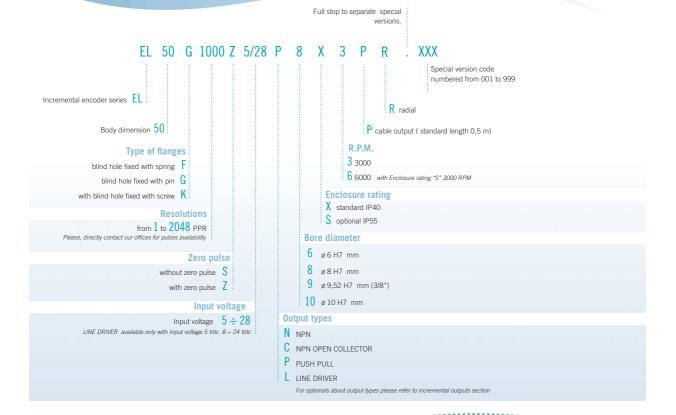




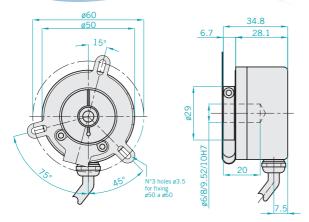
#### Incremental encoder

- Ø50 encoder series used on motor feedback.
- Several way to fix it
- Easy mechanical installation
- Contained dimensions
- Up to 2.048 ppr with zero.
- Several output types available.
- Up to 6.000 rpm speed rotation
- IP55 sealing

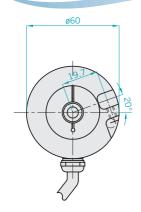


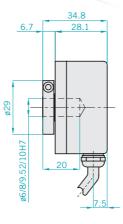


## EL 50 F



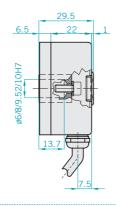
EL 50 G





**EL 50 K** 





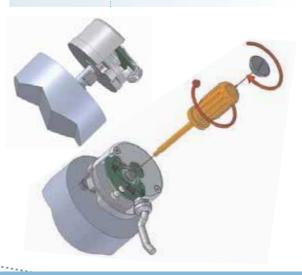
#### **HOW TO MOUNT IT**

- 1) Fix the A antirotation pin
- Insert the encoder on the motor shaft with misalignment recuperation system corresponding to the A pin
- Insert the B washer on the back and block it using the encoder screw on the motor axle
- 4) Phase the encoder
- 5) Fix the encoder shaft by the metal gear.
- 6) Close the encoder with the C cover.

### **Electrical specifications**

Resolution	from 1 to 2048 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER available only with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	150 mA Max
Source and sink current	30 mA for channel 15 mA for channel LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER
Output frequency	150 KHz Max
Frequency response	F= RPM x Resolution 60

Mechanical sp	pecifications
Bore diameter	ø6 - ø8 - ø9.52 (3/8") - ø10 mm H7
Enclosure rating	IP40 - Standard IP55 - Optional
Shaft speed	3000 RPM 6000 RPM 3000 RPM MAX with "S" rating
Shock	50 G for 11 msec
Vibrations	5G 10 ÷ 500 Hz
Bearings life	10 <sup>9</sup> revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	Aluminium D11S - UNI 9002/5
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C







# EL50 FA/FP/GA/GP INCREMENTAL ENCODER



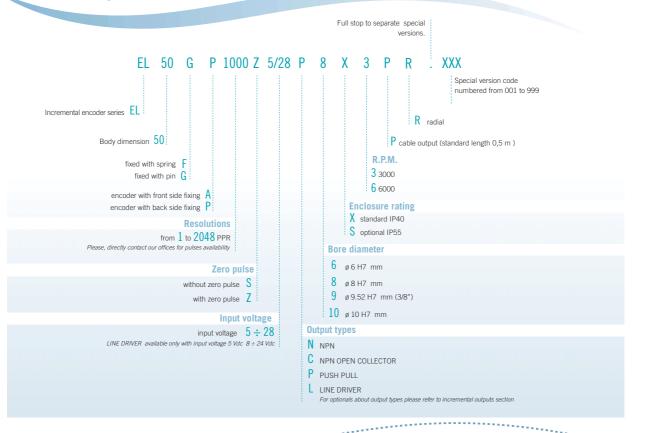




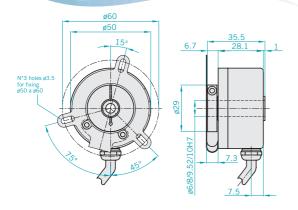
#### Incremental encoder

- Ø50 encoder series used on motors.
- Several way to fix it
- Easy mechanical mounting
- Contained dimensions
- Up to 2.048 ppr with zero
- Several output types available
- Up to 6.000 rpm speed rotation
- IP55 sealing

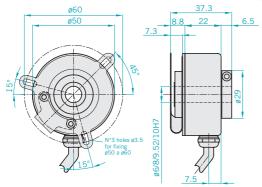




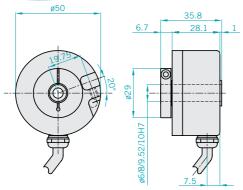
## EL 50 FA



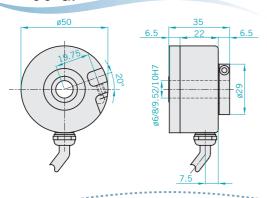
## EL 50 FP



**EL 50 GA** 



**EL 50 GP** 



### **Electrical specifications**

Resolution	from 1 to 2048 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	150 mA Max
Source and sink current	30 mA for channel 15 mA for channel LINE DRIVER
Output types	NPN / NPN OPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Output frequency	150 KHz Max
Frequency response	F= RPM x Resolution 60

## Mechanical specifications

Mechanical Sp	Jecincations
Bore diameter	ø6 - ø8 - ø9.52 (3/8") - ø10 mm H7
Enclosure rating	IP40 - Standard IP55 - Optional
Shaft speed	3000 RPM 6000 RPM
Shock	50 G for 11 msec
Vibrations	5G 10 ÷ 500 Hz
Bearings life	10 <sup>9</sup> revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 9002/5
Housing material	Aluminium D11S - UNI 9002/5
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C





#### **HOW TO MOUNT IT**

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it 3) Fix the encoder shaft by the metal gear
- 4) Turn for phasing5) Block the spring





## EH- EL53A/B INCREMENTAL ENCODER





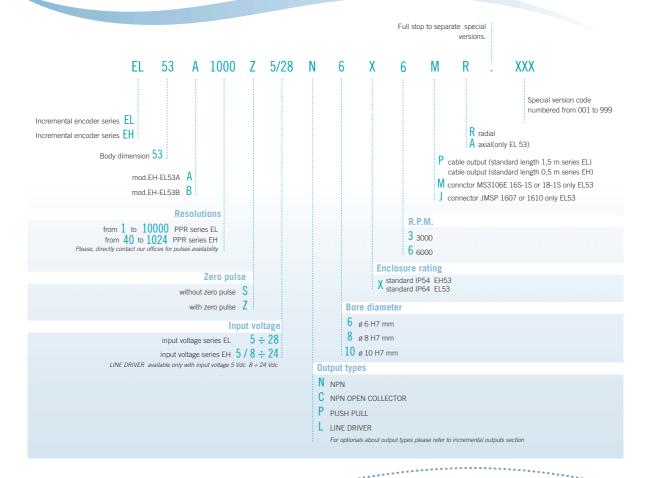


#### Incremental encoder

Encoder series to be mounted directly on motors. Our integrated elastic coupling allows radial and axial slack compensation

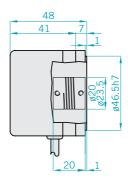
- Resolution up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Different output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EHseries.
- Up to 300 kHz frequency response for EL series and up to
- 100 kHz for EH series
- Output cable with connector
- Several flanges available
- Up to 6.000 rpm speed rotation



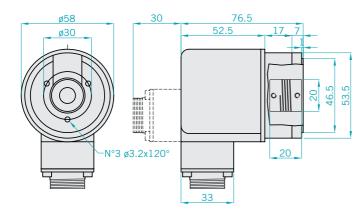


## EH 53 A

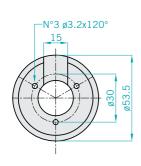


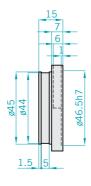


# EL 53 A



# Flange version EH-EL53B





## **EL** series electrical specifications

Resolution	from 1 to 10000 PPR
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	100 mA MAX
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz MAX F= RPM x Resolution

## EL series electrical specifications

Resolution	from 40 a 1024 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= RPM x Resolution 60

Bore diameter	ø6 / 8 / 10 mm h7
Enclosure rating	EH53 : IP54 standard EL53 : IP64 standard
Shaft speed	3000 RPM 6000 RPM
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolu-
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium D11S - UNI 900/5
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	EH53 : 150 g EL53 : 350 g







## EH- EL58/63 INCREMENTAL ENCODER





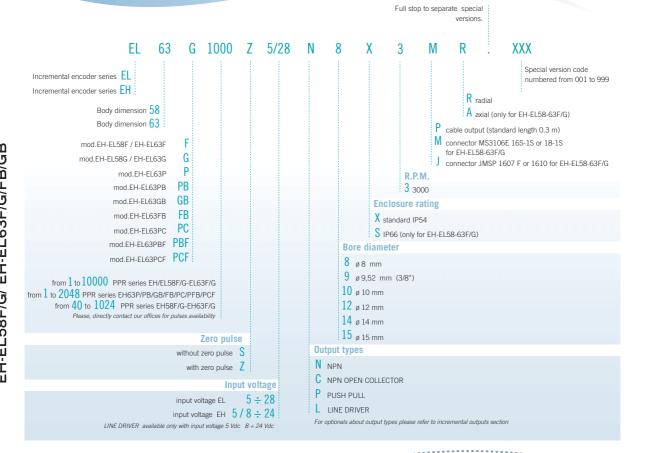


#### Incremental encoder

Hollow shaft encoder series for industrial applications with high mechanical resistance requirements. Those encoders are designed to support high radial and axial shaft load and they can be mounted with flanges or servo-fasteners.

- Resolution up to 10.000 ppr with zero for EL series, up to 1024 ppr for EH series.
- Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.
- Up to 300 kHz frequency response for EL series and up to 100 kHz for EH series



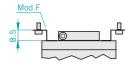


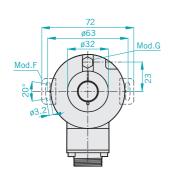
## EH-EL58F/G EH-EL63F/G/FB/GB

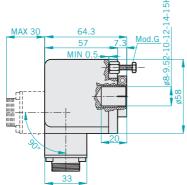
Blind hollow shaft encoder

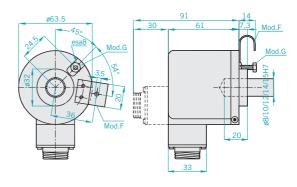
EH- EL 58 F/G

EH- EL 63 F/G

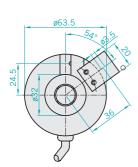


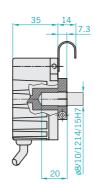




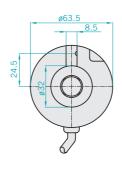


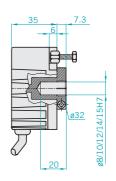
EL 63 FB





EL 63 GB







#### HOW TO MOUNT THE EH-EL63F

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spring at the motor flanges without screwing it
- 3) Fix the encoder shaft by the metal gear.
- 4) Block the spring

#### **HOW TO MOUNT THE EH-EL63G**

- Mount the antirotation pin on the motor flange.
   Couple the encoder shaft with the motor shaft, ensuring that the pin is inserted on the cave on the encoder front part (maintaining a minimum distance of 0,5 mm)
- 3) Fix the encoder shaft by the metal ring





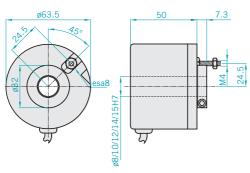


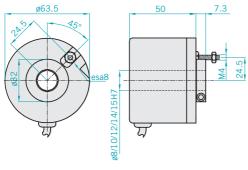
## EH-EL63P/PB/PBF/PC/PCF

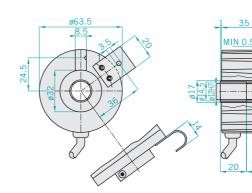
Through hollow shaft encoder

EL 63 PB / PBF

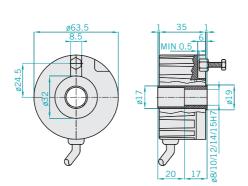
EL 63 P



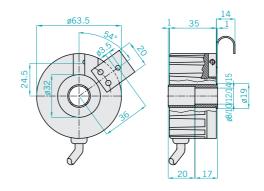




EL 63 PC



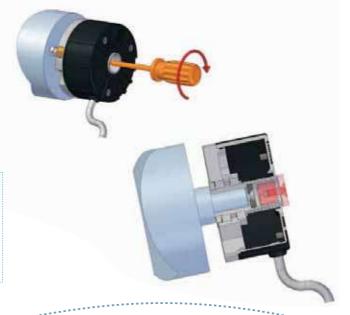
EL 63 PCF







- Mount the antirotation pin on the motor flange.
   Couple the encoder shaft with the motor shaft, ensuring that the pin is inserted on the cave on the encoder front part (maintaining a minimum distance of 0,5 mm)
- 3) Fix encoder packed shaft with the motor shaft. Insert the washer at the extremity of the encoder shaft.



Electrical specifications series EL	
Resolution	from 1 to 10000 PPRfor EL58-63F/G from 1 to 2048 PPRfor EL63P/PB/GB/FB/PC/PBF/PCF
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	300 KHz Max F= RPM x Resolution

output types	PUSH PULL / LINE DRIVER
Frequency response	300 KHz Max $F = \frac{RPM \times Resolution}{60}$
Electrical specifications series EH	
Resolution	from 40 to 1024 PPR for EH58-63F/G
Input voltage	5Vdc / 8 ÷ 24 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER
Frequency response	100 KHz Max F= RPM x Resolution 60

Mechanical sp	pecifications
Bore diameter	ø6-ø9,52(only mod.58)-ø10-ø12-ø14-ø15 mm H7
Enclosure rating	IP54 standard IP66 optional (only EH-EL58-63F/G)
Shaft speed	3000 RPM
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10° revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium UNI 5076
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	350 g





## EH- EL72A/B INCREMENTAL ENCODER





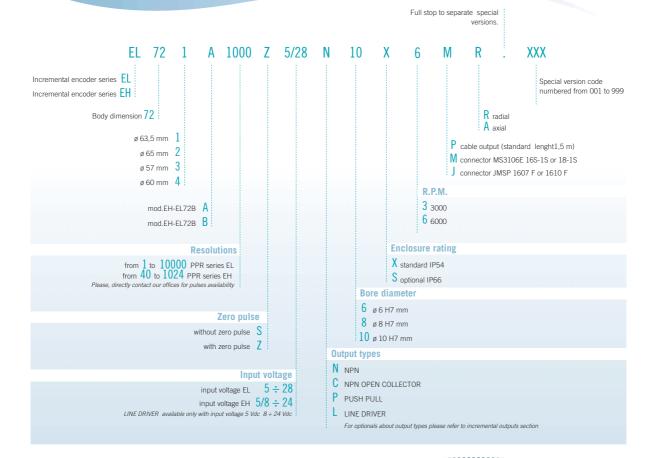


#### Incremental encoder

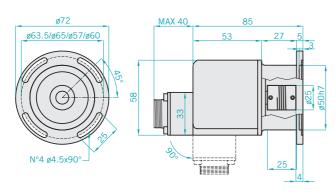
Standard encoder series for industrial environments with high mechanical resistance requirements. Those encoders are designed to face high radial and axial shaft load and they can be mounted with flanges or servo-fasteners. Specifically designed for direct mounting on motors or tachometer generators. Our integrated elastic couplings allows radial and axial slack compensation

- Up to 10.000 ppr with zero for EL series, Up to 1024 ppr for EH series.
  - Several output types available.
- Up to 28 Vdc input voltage for EL series and up to 24 Vdc for EH series.
- Up to 300 kHz frequency response for EL series and up to 100
- kHz for EH series
- Output cable with connector.
- Several flanges available
- Up to 6.000 rpm speed rotation
- Up to IP66 sealing

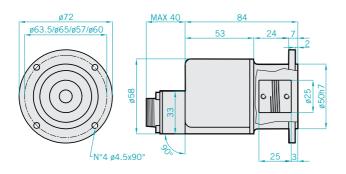




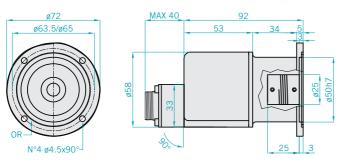
# EH-EL 72 mod. A



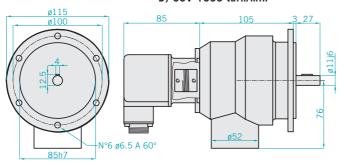
## EH-EL72 mod. B



### EH-EL 72 mod. A version IP66



#### Application on tachimetric dynamo AVAILABLE DYNAMO A) 20V-1000 turn/min B) 60V-1000 turn/min



#### EL series electrical specifications

Resolution	from 1 to 10000 PPR	
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5/8 ÷ 24 Vdc	
Input current with no output load	100 mA Max	
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER	
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER	
Frequency response	300 KHz Max F= $\frac{\text{RPM x Resolution}}{60}$	

### EH series electrical specifications

Resolution	from 40 to 1024 PPR	
Input voltage	5Vdc / 8 ÷ 24 Vdc	
Input current with no output load	100 mA Max	
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER	
Output types	NPN / NPNOPEN COLLECTOR/ PUSH PULL / LINE DRIVER	
Frequency response	100 KHz Max F= RPM x Resolution	

#### **Mechanical specifications**

_	
Bore diameter	ø6 / 8 / 10 mm h7
Enclosure rating	IP54 standard IP66
Shaft speed	3000 RPM 6000 RPM 3000 turn MAX with "S" rating
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolutions
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303
Body material	Aluminium - UNI5076
Housing material	PA 66 reinforced with fiber glass
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	400 g
Accessories	precision elastic couplings G25A6/10 G25A8/10





# EH/EF 80C/P/K INCREMENTAL ENCODER







#### Motor's line Incremental encoders

Ø80 encoder series used to feedback systems on AC servomotor. They integrate a traditional incremental encoder and the optic generation of "Hall effect phases".

Main characteristics are:

- Contained dimensions
- Wide resolution range available
- High temperature resistance
- Easy mounting

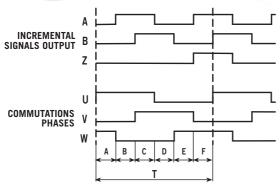
#### **EH** series

Basic version with incremental outputs Several output types available

#### **EF** series

Optic engendering of the "commutation phases" integrated to the basic version Signals transmission by parallel connection

#### Signal configuration



POLES	A/B/C/D/E	T
4	30° ± 1.5°	180°
6	20° ± 1.5°	120°
8	15° ± 1.5°	90°

Wire colours			
COLOUR	SIGNAL	EH	EF
Red	+ Vdc	•	•
Black	0 Volt	•	•
Green	А	•	•
Yellow	В	•	•
Blue	Z	•	•
Brown	Ā	•	•
Orange	$\overline{B}$	•	•
White	Z	•	•
Gray	U		•
Violet	V		•
Gray/Pink	W		•
Red / Blue	Ū		•
White/Green	$\overline{V}$		•
Brown / Green	$\overline{W}$		•

#### **Electrical specifications**

 $\begin{array}{ccc} \textbf{Resolution} & from \ 200 \ to \ 2048 \\ not \ electronically \ multiplied \\ \textbf{Source and sink current} & 15 \ mA \ for \ channel \ with \ LINE \ DRIVER \\ 15 \ mA \ for \ channel \ with \ other \ electronics \\ \textbf{Frequency response} & F = \frac{RPM \ x \ Resolution}{60} \\ \end{array}$ 

#### EH series electrical specifications

Input voltage 5 / 8 ÷ 24 Vdc

Output types NPN / NPNOPEN COLLECTOR/
PUSH PULL / LINE DRIVER

100 mA Max

#### EF series electrical specifications

Input voltage 5 Vdc ± 5%

Output types for incremental phases

Output types for Hall phases

NPN / NPNOPEN COLLECTOR/PUSH PULL / LINE DRIVER

Input current with no output load

200 mA Max

#### **Mechanical specifications**

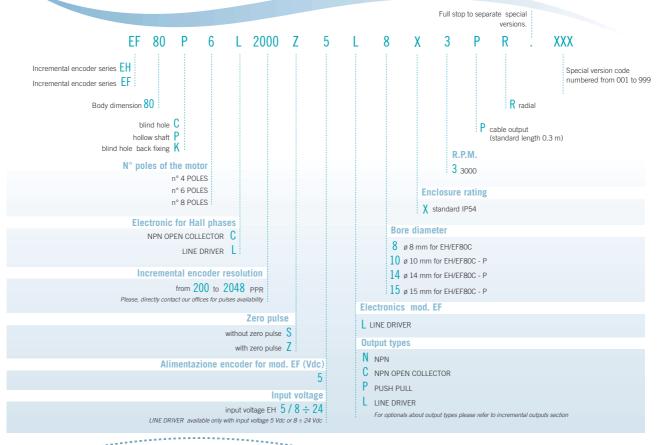
Through hole diameter EH / EF 80P (mm)	ø8/ø10/ø14/15 mm H7
Blind hole diameter EH / EF 80C (mm)	ø8FG6 / ø10G6 ø14 / ø15
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolutions
Bearings	n°2 ball bearings
Shaft material	Aluminium
Housing material	PA 66 reinforced with fiber glass
Operating temperature	-10°÷ +85°C
Storage temperature	-25°÷ +85°C
Weight	250 g

MODEL K



- 1) Fix the P antirotation pin
- Insert the encoder on the motor shaft with misalignment recuperation system corresponding to the P pin.
- 3) Fix the D metal ring (NOT in case of Zero phasing)
- 4) Couple the encoder shaft with the motor shaft
- 5) Fix with the two M4 grains the encoder shaft
- 6) For Zero phasing turn the encoder (22° Max), then screw the D metal ring.

Ordering code



hollow shaft INCREMENTAL ENCODERS



# EL88P INCREMENTAL ENCODER





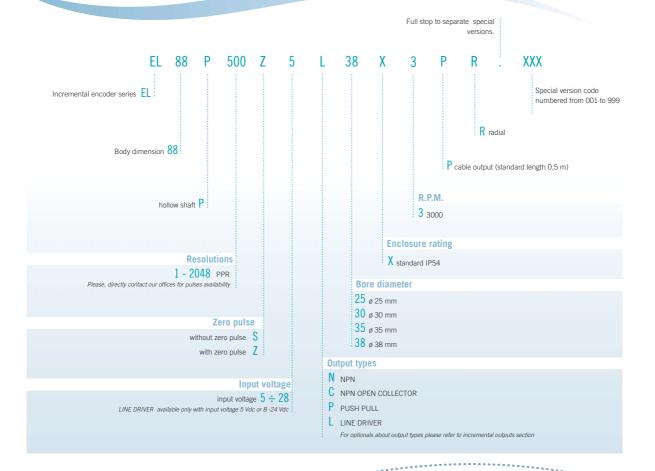


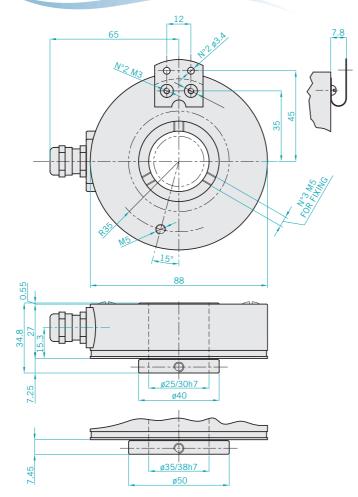
#### Incremental encoder

Ø88 encoder series with through hollow shaft used on motors.

- Up to 38mm hole diameter
- Easy and safe fixing
- Sturdy mechanics
- Up to 2.048 ppr with Zero
- Several output types available.
- Up to 28 Vdc input voltage.
  Up to 100 kHz frequency response
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing







#### **Electrical specifications**

Resolution	1 - 2048 PPR	
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 ÷ 28 Vdc	
Input current with no output load	100 mA Max	
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER	
Output types	NPN / NPN OPEN COLLECTOR/ PUSH PULL / LINE DRIVER	
Frequency response	100 KHz Max F= $\frac{\text{RPM x Resolution}}{60}$	

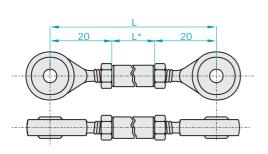
Mechanical specifications	
Bore diameter	ø25 H7 / ø30 H7 / ø35 H7 / ø38 mm H7
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Bearings	n° 2 ball bearings
Shaft material	Stainless steel AISI303 for ø35 and ø38 Aluminium D11S UNI9002/5 for ø25 and ø30
Housing material	Aluminium
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C

350g

#### HOW TO MOUNT IT

- Couple the encoder shaft with the motor shaft
   Fix the spring to the motor flange without screwing it
   Fix the encoder shaft by the metal gear.
- 4) Block the spring

#### **Accessories**



Weight

Available lengths		
<b>L*=</b> 30 mm	Ordering code: SN5A30	
<b>L*=</b> 60 mm	Ordering code: SN5A60	
<b>L*=</b> 90 mm	Ordering code: SN5A90	





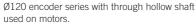
# EL120P INCREMENTAL ENCODER





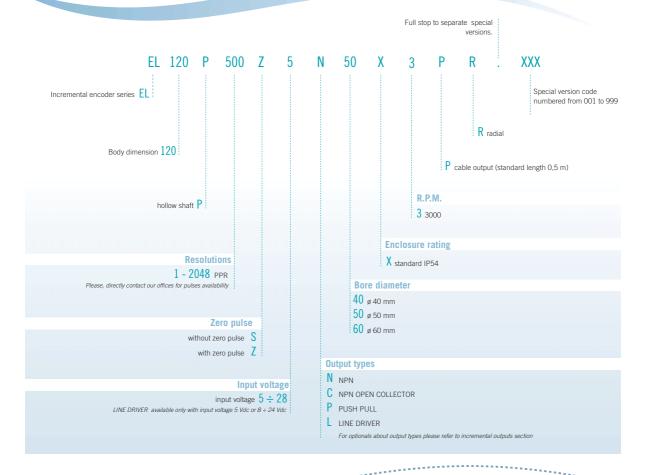


# Incremental encoder

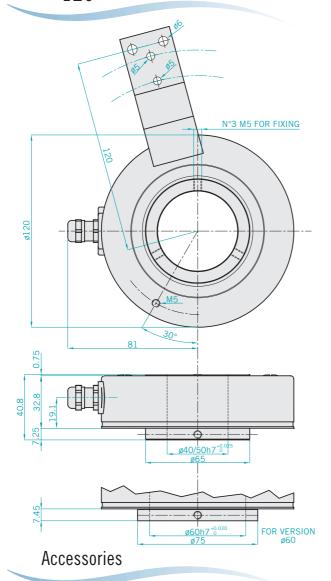


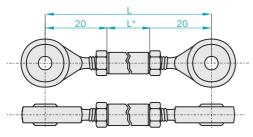
- Up to 60mm bore diameter
- Easy and safe fixing
- Rugged mechanics
- Up to 2.048 ppr with Zero
- Several output types available.
   Up to 28 Vdc input voltage.
- Up to 100 kHz frequency response
- Up to 3.000 rpm speed rotation
- Up to IP54 sealing





# EL 120





\* See below for arm length

Available leng	ths
<b>L*=</b> 30 mm	Ordering code: SN5A30
<b>L*=</b> 60 mm	Ordering code: SN5A60
<b>L*=</b> 90 mm	Ordering code: SN5A90

#### **Electrical specifications**

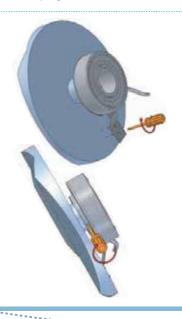
Resolution	1 - 2048 PPR
Input voltage	5Vdc / 8 ÷ 24 Vdc
Input current with no output load	100 mA Max
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER
Output types	LINE DRIVER / PUSH PULL
Frequency response	100 KHz Max F= $\frac{\text{RPM x Resolution}}{60}$

#### **Mechanical specifications**

Bore diameter	ø40 / 50 / 60 mm H7
Enclosure rating	IP54 standard
Shaft speed	3000 RPM
Bearings	n° 2 ball bearings
Shaft material	Aluminium D11 S UNI9002/5
Housing material	Aluminium
Operating temperature	0°÷+60°C
Storage temperature	-25°÷ +70°C
Weight	750 g

#### **HOW TO MOUNT IT**

- 1) Couple the encoder shaft with the motor shaft
- 2) Fix the spa to the motor flange without screwing it
- 3) Fix the encoder shaft by the metal gear.
- 4) Block the spring







# EH150P INCREMENTAL ENCODER





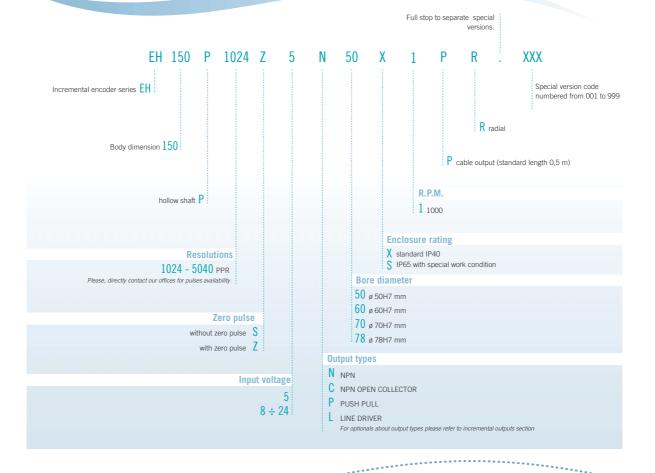


#### Incremental encoder

Ø150 encoder series through hollow shaft used on motors.

- Up to 78mm bore diameter
- Easy and safe fixing
- Rugged mechanics
- Up to 5.040 ppr with Zero
- Several output types available.
   Up to 24 Vdc input voltage.
- Up to 100 kHz frequency response
- Up to 1.000 rpm speed rotation
- Up to IP40 sealing





# 

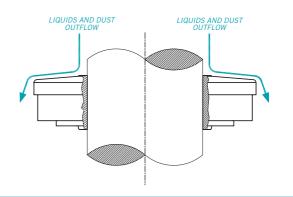
	ø150
36.5 +0.1 30.5	
22	Ø120-0.1 Ø145-0.1

#### **Electrical specifications**

Resolution	From 1024 to 5040 PPR							
Input voltage	5Vdc / 8 ÷ 24 Vdc							
Input current with no output load 100 mA Max								
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER							
Output types	NPN / NPN OPEN COLLECTOR/ PUSH PULL / LINE DRIVER							
Frequency response	100 KHz Max $F = \frac{RPM \times Resolution}{60}$							

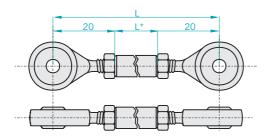
Mechanical sp	pecifications				
Bore diameter	ø50 / 60 / 70 / 78 mm H7				
Enclosure rating	IP40 standard IP65 with special work condition				
Shaft speed	1000 RPM				
Bearings	n° 1 ball bearings				
Shaft material	Aluminium D11 S UNI9002/5				
Housing material	Aluminium				
Operating tempe- rature	0°÷ +60°C				
Storage temperature	-25°÷ +70°C				
Weight	1000g				

# Ideal working condition to obtain IP65 protection



Available lengths							
<b>L*=</b> 30 mm	Ordering code: SN5A30						
<b>L*=</b> 60 mm	Ordering code: SN5A60						
<b>L*=</b> 90 mm	Ordering code: SN5A90						

#### Accessories







# EX80A/D EXPLOSIONPROOF ENCODER







#### Explosionproof encoder

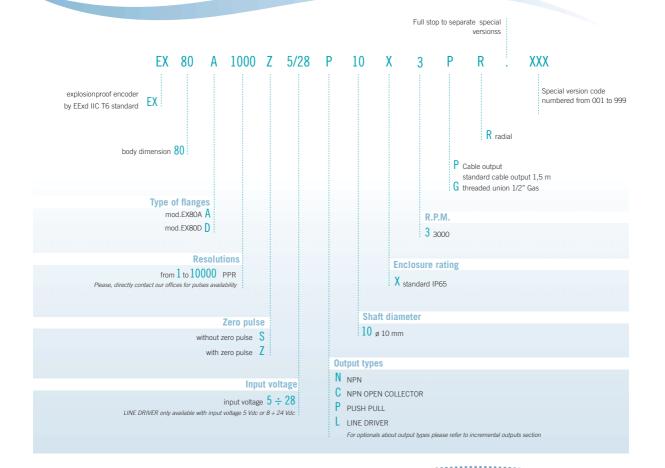
Explosion proof encoders for applications within explosive and hazardous areas.

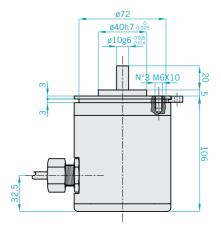
- Up to 10.000 ppr with Zero
- Several output types available.
   Up to 28 Vdc input voltage
- Up to 300 kHz frequency response
- Output cable
- Several flanges available
- Up to 3.000 rpm speed rotation
- Up to IP65 sealing



EN 50.014 / EN 50.018 CESI certificate number: CESI 04 ATEX 082

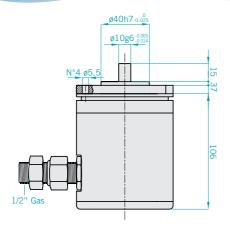


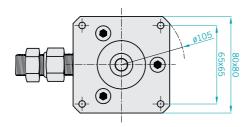




# 25.5 ø80 ø60 30° R45

**EX80D** 





#### **Electrical specifications**

Resolution	from 1 to 10000 PPR				
Input voltage	5 ÷ 28 Vdc LINE DRIVER only available with input voltage 5 ÷ 28 Vd				
Input current with no output load	100 mA MAX				
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER				
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER				
Frequency response	100 KHz MAX F= RPM x Resolution 60				

#### **Mechanical specifications**

Shaft diameter	ø10 mm g6 (-0.005)							
Shaft speed	3000 RPM							
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)							
Vibrations	10G 10 ÷ 2000 Hz							
MAX shaft load	200 N (20 Kp) axial 200 N (20 Kp) radial							
<b>Bearings life</b> 10 <sup>9</sup> revolutions								
Bearings	n°2 ball bearings							
Shaft material	Steel AISI303							
Housing material	Aluminium D11S - UNI9002/5							
Operating temperature	0°÷+60°C							
Storage temperature	-25°÷ +70°C							
Weight	1200g							

#### **Explosionproof encoder EExdIIC T6**



EN 50.014 / EN 50.018 CESI certification number: CESI 04 ATEX 082

#### **EExdIIC T6**

EEX: Electrical system for explosive and hazardous areas

- d: Expolsionproof box
- II: Electrical system which can operate in hazardous areas except for the mines where "grisou" gas is present
- C: Type of protection based on the special interstice designed to have the maximum security on the explosionproof encoder (MESG) C=maximum security
- T6: Maximum encoder surface temperature 85° C





# EC34 **ENCODER FOR RACKS**



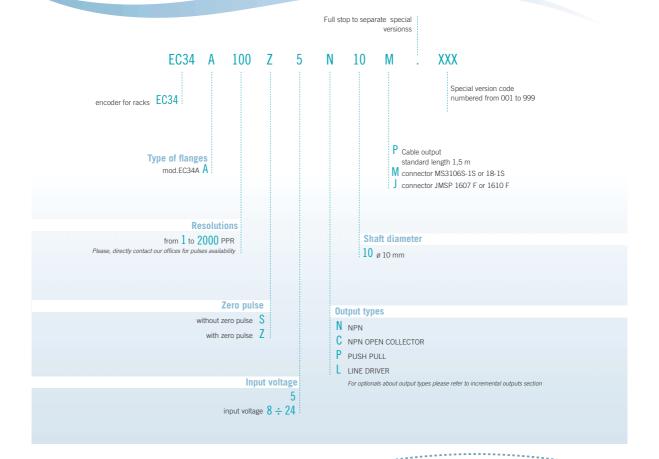


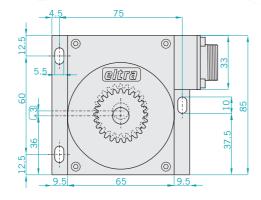
#### Encoder for racks

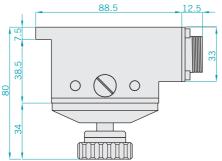
Rack encoders with automatic slack recovery. If compared to an incremental linear system, this type of encoder extremely simplifies linear measurements and overcomes measurement problems on long distance. Our models are sealed in a robust aluminium body and integrate a preload system allowing the automatic slack recovery between rack and pinion.

- Up to 2.000 ppr with zero
- Several output types available. Up to 24 Vdc input voltage.
- Up to 300 kHz frequency response
- Output cable with connector.









Rack and toothed wheel p=2.5 / z=40 / m=0.796

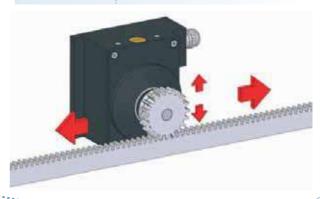
# 17 $Dp = \emptyset 31.831$ **FORMULAS** $\begin{array}{l} module: \ p \ / \ \Pi \\ step: \ p \ / \ \Pi \\ primitive \ diameter: \ Dp = mz \\ tooth \ number: \ z = Dp \ / \ m \end{array}$

#### **Electrical specifications**

Resolution	from 1 to 2000 PPR					
Input voltage	5Vdc / 8 ÷ 24 Vdc					
Input current with no output load	100 mA MAX					
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER					
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER					
Output frequency 100 KHz MAX						
Frequency responce	F= RPM x Resolution 60					

		1 2 2 2 2	
Mac	nanica	lenaciticatione	
MCG	пашьа	<b>I</b> specifications	

moonamoar s	podifications
Shaft diameter	ø10 mm g6
Enclosure rating	IP64 - standard
Shaft speed	3000 RPM
Allowed weitghs on the shaft	200 N (20 Kp) axial 200 N (20 Kp) radial
Shock	50 G for 11 msec
Vibrations	10G 10 ÷ 2000 Hz
Bearings life	10º revolutions
Bearings	n°2 ball bearings
Shaft material	Steel AISI303
Housing material	Epidoxic oven-painted aluminium
Rack material	Steel
Operating temperature	0°÷ +60°C
Storage temperature	-25°÷ +70°C
Weight	700gr





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# $\begin{array}{c} R \; H \; 2 \; 0 \; 0 \; A \; / \; B \; / \; C \\ R \; H \; - \; R \; M \; 5 \; 0 \; 0 \; A \; / \; B \; / \; C \end{array}$

### METRIC WHEELS





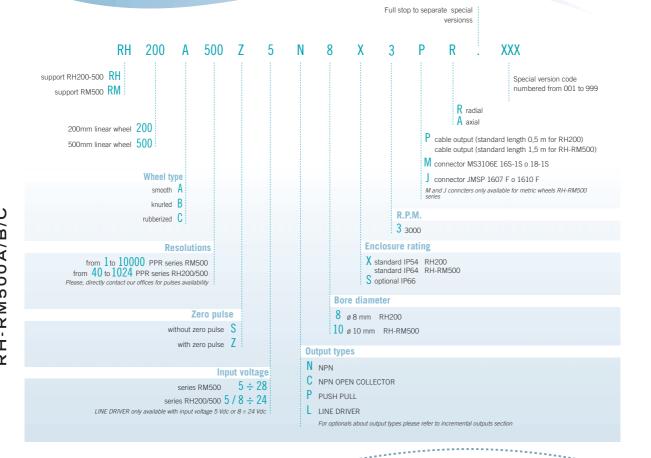


#### Metric wheels

Eltra's metric wheels series is studied for specific industrial application where is required to measure a linear movement (i.e. continuous sheet cutting machines of wood, textiles, glass, etc.). Precise reading and high stress resistance are the main features of those encoders. The body is entirely designed of aluminium and mounted using an oscillating arm pivoted on the axial. It comes with an integrated self-lubricating compact box to assure a long operation period without any maintenance. The weighty metric wheel keeps a stable contact with the material, allowing an accurate measurement of both length and speed.

The wheel surface can be in crossed-knurl aluminium, special anti-oil or anti-slide rubber.



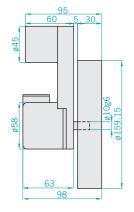


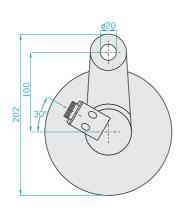
RM 500 series electrical specifications

from 1 to 10000 PPR

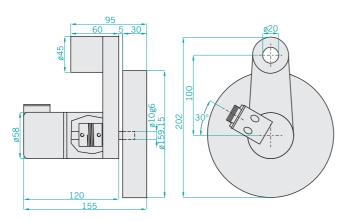
Resolution

# RH500





## RM 500



Resolution	from 40 to 1024 PPR						
Input voltage	5Vdc / 8 ÷ 24 Vdc						
Input current with no output load	100 mA MAX						
Source and sink current	50 mA for channel 20 mA for channel with LINE DRIVER						
Output types	NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER						
Frequency response	100 KHz MAX F= RPM x Resolution 60						

#### **Mechanical specifications**

Bore diameter	ø8 mm g6 RH200 ø10 mm g6 RH-RM500						
Enclosure rating	IP54 standard for RH200 IP64 standard for RH-RM500 IP66 optional (only RH-RM500)						
Shaft speed	3000 RPM						
Shock	50 G for 11 msec (with plastic disc) 20 G for 11 msec (with glass disc)						
Vibrations	10G 10 ÷ 2000 Hz						
Bearings life	10° revolutions						
n° 2 ball bearings +n° 2 ball bearings on support for RM500							
Shaft material	Stainless steel AISI303						
Housing material	Aluminium - UNI 5076						
Support material	Aluminium - UNI 9002/5 painted						
Wheel material	Aluminium - UNI 9002/5 for Sv.200						
Operating temperature	0°÷ +60°C						
Storage temperature	-25°÷ +70°C						
Weight + support	250g for RH200 1000g for RM500						

100g for Sv.200 800g for Sv.500

RH200A/B/C RH-RM500A/B/C INDIZIT0305A

Wheels weights



## ER A/B/C

#### INCREMENTAL LINEAR SYSTEM



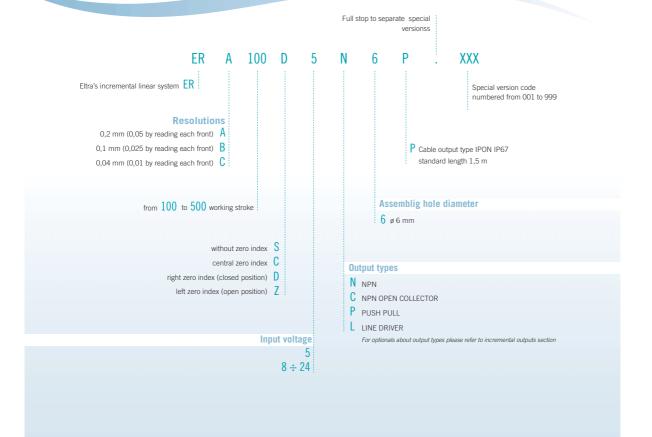




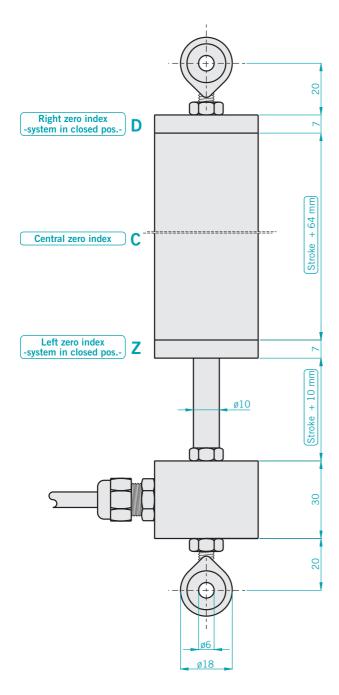
#### Incremental linear system

- Working stroke up to 500mm
- Available with or without zero on left, right or central position.
- Several electronic output configurations available. Up to 24 Vdc Power supply.
- Output cable. Cable connector available on request.









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0,2 mm (0,05 by reading each front) 0,1 mm (0,025 by reading each front) 0,04 mm (0,01 by reading each front) Resolution

+/- 0,05 mm for ERA +/- 0,025 mm for ERB +/- 0,01 mm for ERC Repeatability

Input voltage 5 Vdc / 8 ÷ 24 Vdc

Input current with no output load 50 mA MAX

50 mA for channel 20 mA for channel with LINE DRIVER Source and sink current

NPN / NPN OPEN COLLECTOR / PUSH PULL / LINE DRIVER **Output types** 

Enclosure rating	IP64 standard	
Max movement speed	60 m/min.	
Shock	50 G for 11 msec	
Vibrations	10 G 10 2000 Hz	
Body material	Stainless steel AISI303	
Housing material	Aluminium UNI 6362 verniciato	
Fixing	n° 2 rod heads with hole size ø6	





# **EV A/B/C**ELECTRONIC HAND WHEEL





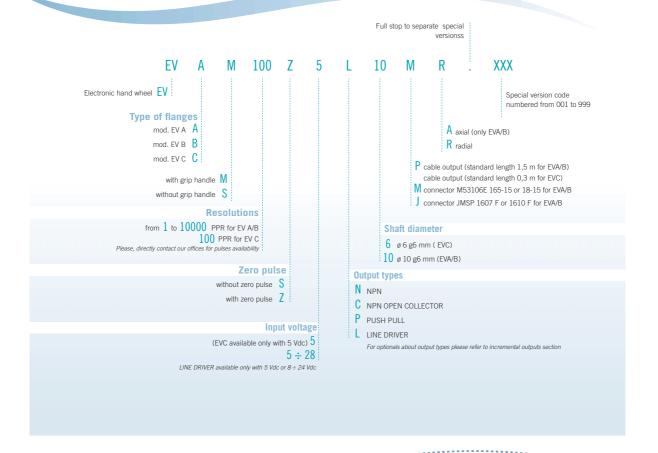


#### Electronic hand wheel

Electronic hand wheels series studied for positioning on the numerical control machines with manual drive.

- Resolution up to 10.000 ppr with zero
- Several electronic output configurations available. Up to 28 Vdc power supply.
- Output frequency up to 100 kHz
- Output cable with connector and several flanges available





Input current with no 100 mA MAX output load

50 mA for channel 20 mA for channel with LINE DRIVER Source and sink current

NPN / NPN-OPEN COLLECTOR /

**Output types** PUSH PULL / LINE DRIVER

MAX output frequency

Input voltage

100 kHz MAX

Frequency response

F= RPM x Resolution 60

#### Mechanical specifications

Shaft diameter	ø6 mm g6 for EVC ø10 mm g6 for EVA/B	
Enclosure rating	IP64 standard for EVA/B IP40 standard for EVC	
Mechanical lines per turn	100	
Shock	50 G for 11 msec	
Vibrations	10G 10 ÷ 2000 Hz	
Bearings life	10° revolutions	
Bearings	n° 2 ball bearings	
Shaft material	Stainless steel AISI303	
Housing material	Aluminium D11S - UNI 9002/5	
Housing material	PA 66 reinforced with fiber glass for EVA/B Fe for EVC	

Operating temperature

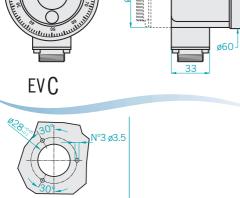
0°÷ +60°C

Storage temperature

-25°÷ +70°C

Weight

150g for EVC 450g for EVA/B



EVA

William Control

0

0

**EVB** 

ø80

30

0

L N°4 ø5.5

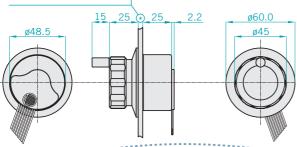
Nº3 ø3.5

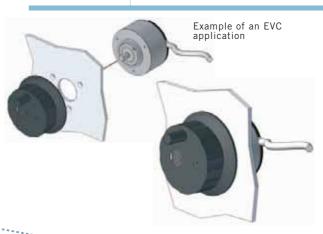
63.5

ø60

63.5

L<sub>ø55</sub>





(55)

IN014IT0305A





# **FE** ROPE ENCODER







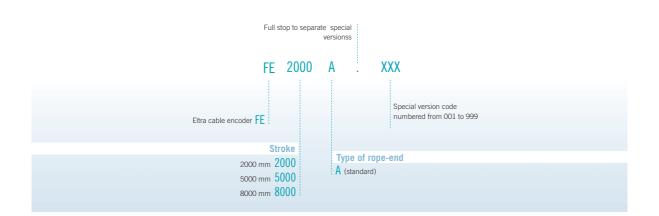
# Incremental encoder

Rope extension encoder series available for lengths up to 8 mt. and resolutions up to 0,01 mm. The mounted encoder could be incremental or absolute, both available with SSI or PROFIBUS interface.

Perfectly suitable also for critical environments, considering the high mechanical resistance characteristics.



#### Ordering code



The encoder to be used in the FE model needs to be ordered separately. The "F" letter will be placed before the standard ordering code.

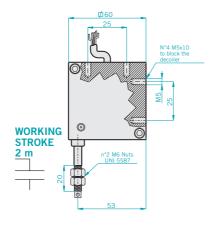
#### Example:

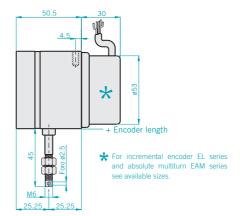
- 1- encoder model EH30M ordering code: FEH30M300S8/24P6X6PR
- 2- encoder model EL53B ordering code: FEL53B1100S5/28P6X3MR
- 3- encoder model EAM53B ordering code: FEAM53B16/4096G8/28PPX6X3MER

Complete ordering code example:

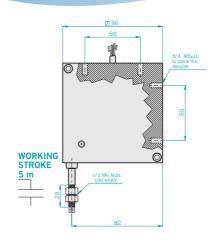
FE2000A-FEH30M300S8/24P6X6PR

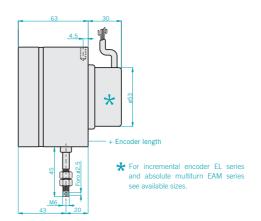
## FE 2000



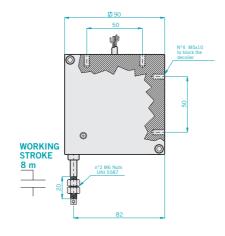


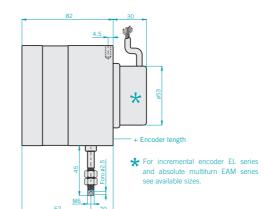
## FE 5000





## FE 8000

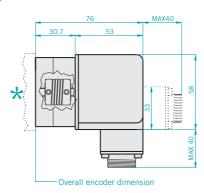






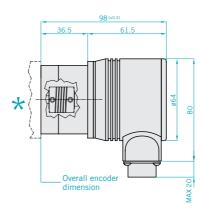
# FEL 53B

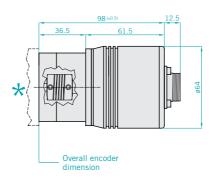
High resolution incremental encoder with connector



# FEAM 53B

#### Multiturn absolute encoder applications





General resolutions specifications				
Model <i>FE2000 FE5000 FE8000</i>				
One coil turn (mm)	120	220	220	

#### **Incremental encoder applications**

Resolution	Pulses	Pulses	Pulses
1 mm	120	220	220
0,4 mm	300	550	550
0,1 mm	1200	2200	2200

For specific resolutions please contact our offices

#### **Absolute encoder applications**

Turn resolution	Pulses	Pulses	Pulses
1 mm	120	220	220
0,4 mm	300	550	550
0,1 mm	1200	2200	2200

In case of resolution split, output code will be indipendent concerning resolutions and turn number.

N° Turn	Turn	Turn	Turn
	16	22	36

For specific resolutions please contact our offices

Mechanical sp	pecifications
Linearity	+/-0,05%
Max Speed	50 m/min
Enclosure rating	IP54 standard
Vibrations	10G 10 ÷ 2000 Hz
Housing material	Aluminium
Rope material	Stainless steel
Operating temperature	0° ÷ +60°C
Storage temperature	-25° ÷ +70°C
Weight	~500gFE2000 ~1100gFE5000 ~1300gFE8000

NOTE: for encoder specifications, refer to the technical cards of the following models:

- for EH30M see encoder EH38
- for EL53B see encoder EL53
- for EAM53B see encoder EAM58





# ETMA MAGNETIC LINEAR SENSOR









#### ETMA1

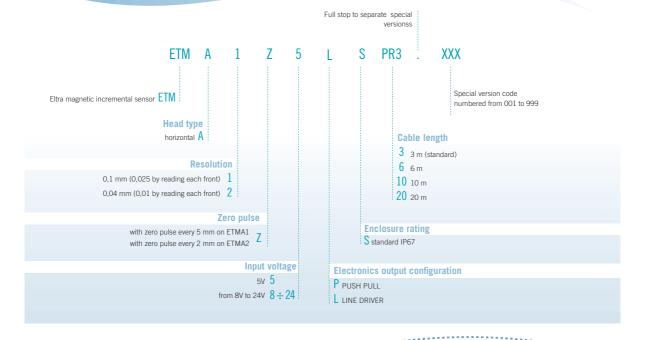
Magnetic incremental linear sensor

- Resolution: 0,1 mm (0,025 mm if by reading each front)
- Zero pulse every 5 mm

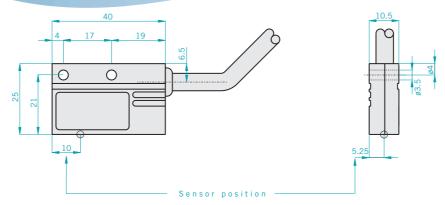
#### ETMA2

Magnetic incremental linear sensor

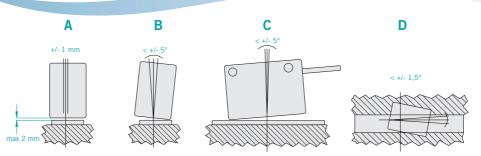
- Resolution: 0,04 mm (0,01 mm if by reading each front)
- Zero pulse every 2 mm



# $\mathsf{ETMA}$



Sensor mechanical tolerances



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	specifications
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Resolution	0,1 mm (0,025 mm by reading each front) for ETMA1 0,04 mm (0,01 mm by reading each front) for ETMA2	
Repeatibility	+/- 0,025 mm	
Output types	LINE DRIVER/PUSH PULL	
Input voltage	5 Vdc 8÷24 Vdc	
Input current with no output load	30 mA MAX	
Zero pulse	with zero every 5 mm for ETMA1 with zero every 2 mm for ETMA2	
Max speed	4 m/s	
Frequency response	40 Khz	

	IFO	00	nur
- 'A'			

COLOUR	FUNCTION
RED	+Vdc
BLACK	0 Volt
GREEN	A
YELLOW	В
BLUE	Z
BROWN	Ā
ORANGE	B
WHITE	Z



#### **Mechanical specifications**

Enclosure rating	IP67 - STANDARD
Shock	50G for 11msec
Vibrations	10G 10 ÷ 2000 Hz
Housing material	Aluminium
Fixing	n°2 hole ø3,5
Operating temperature	0° ÷ +60°C
Storage temperature	-25°÷ +70°C
Max working distance	< 2 mm
Weight	150g





# **EBM**MAGNETIC TAPE

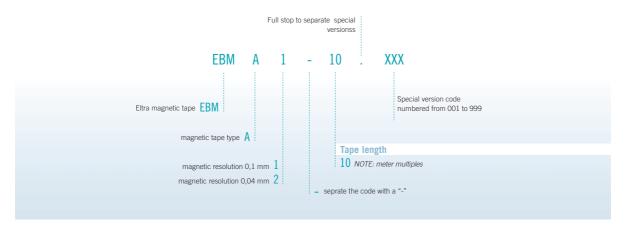








Ordering code Magnetic tape



EBM



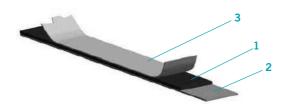
Different lengths available only on request.

Technical specifications			
Operating temperature	0° ÷ +60°C		
Precision (20°C)	+/- (0,025 + 0,02 x L) L= metric band length		
Length expansion coefficient	16 x 10 <sup>-6</sup> m (m x °C)		
Tape radius	150 mm minimum		

#### Tape composition

As shown below, the Eltra magnetic tape is composed by three layers:

- 1 A flexible magnetic tape made of plastic material
- 2 A magnetised steel tape used to create a shield against any external magnetic disturb. Although, it's glued to the upper plastic layer in order to supply the correct mechanical consistency to the magnetic tape.
- **3** The third part is the most rigid one and therefore is supplied separately due to transport and application needs. It must be stick to layer 1 by the user. The steel tape is magnetically neutral and employed to mechanically protect the magnetic tape.



NOTE: To prevent damage from possible internal tensions in the magnetic tape, keep the tape rolled up with the magnetic part facing outwards with a minimum internal diameter of 300 mm.

Installation measures of the magnetic tape

#### Fixing pressure

The magnetic tape is adhesive. Therefore, it is important an optimum contact between surfaces for a correct application. A good pressure must be uniformly applied to guarantee a perfect result.

#### Gluing temperature

In order to guarantee an optimum adhesion it is preferable a surface temperature between  $20^{\circ}$  and  $37^{\circ}$  C. Maximum adhesion is obtained after 72 hours at a temperature of  $21^{\circ}$  C. We suggest to avoid applying the magnetic tape at a lower than  $10^{\circ}$ C surface temperature.

#### **Application materials**

For a correct adhesion the magnetic tape must be placed in dry, smooth and clean places. The surface must be cleaned with an alcohol-water solution at 50% or heptane. For appliances on brass, copper etc. the surface must be protected to prevent possible oxidation.

# Chemical agents and magnetic tape behaviour

Null or irrelevant effect chemicals	Low or medium effect chemicals	Strong effect chemicals
Formic acid	Acetone	Benzene
Cotton seed oil	Acetylene	Laquer solvent
Formaldehyde 40%	Ammonia	Nitrobenzene
Glycerol 93°C	Gasoline	Nitric acid 70%
N-hexane	Vapor	Red nitric acid
Iso-octano	Acetic acid 20%	Nitric acid 37%, 93°C
Lin seed raw oil	Kerosene	Turpentin
Lactic acid	Acetic acid 30%, glacial acid	Carbon tetrachloride
Mineral acid	Isopropyl ether	Tetrahydrofuran
Soybean oil	Oleic acid	Toluene
	Sea water	Trichlorethylene
	Stearic acid 70%	Dimethylbenzene





# **EP A/B**POTENTIOMETER



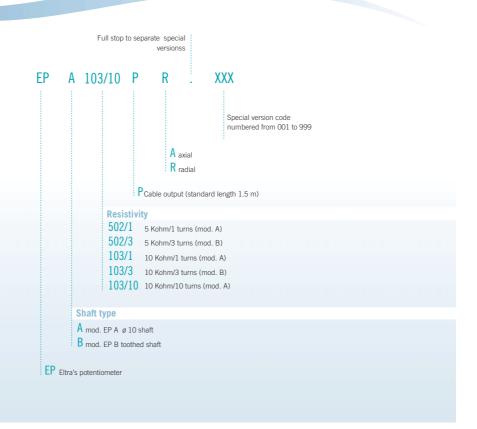




# Potentiometer EP series

Encoders with potentiometric output signal. The potentiometer is sealed in a robust cover and it is supported by two bearings. It assures excellent lifetime, speed and precision performances.







**TOOTH SPECIFICATIONS**z= 12
m= 1
p= 3.1415

aonorai opooi						
Available potentiometers						
Tolerance	± 5%					
Linearity	± 0.25%					
Power rating (70°C)	model A: 2.0 watt model B: 1.0 watt					
LIfetime	300.000 for model B 1.000.000 for model A					
Shock	50G for 11 msec					
Vibrations	15G 10÷2000 Hz					
Shaft diameter	ø10 g6					
Shaft material	Stainless steel AISI303					
Toothed shaft specifications	Z= 12/m= 1/p= 3.1415					
Toothed shaft material	Steel C45					
Housing material	PA 66 reinforced with fiber glass					
Body material	Aluminium UNI 900/5					
Bearings	n° 2 ball bearings					
Weight	150g					

#### **Colours and connections**



Operating specifications				
Enclosure rating	IP54 Standard			
Operating temperature	0° ÷ +60°C			
Storage temperature	-25° ÷ +70°C			

65





### EMB ADAPTER SIGNAL SPLITTER







#### **Electrical specifications INPUT and OUTPUT** 5 Vdc / 8÷24 Vdc voltage Input current 70 mA with no output load Max output current per channel 20 mA per LINE DRIVER 40 mA PUSH PULL Max input current per channel Frequency response 100 KHz 0.12 (Vx1+Vx2+...Vxn+Vx4) Current absorbed in Vx4 maximum operating conditions (A) Vx1= input voltage on X1 Vx2,...Vxn= output voltage on X2,...Xn Vx4= Board input voltage Operating $0^{\circ} \div +50^{\circ}C$ temperature Fixing on frame . 46277 / 3 GUIDE (OMEGA)



#### The EMB board

This board is used when it is necessay to adapt the encoder electronic characteristics to the controller one

### Main functions of the EMB are output signal splitting and adaption of output stages.

For instance, it happens to have an encoder with a 5 Vdc output and a control accepting only 24 Vdc data. It may also happen to use an encoder connected with a controller at the same voltage, but having different electronics.

It can solve a wide range of problems: check the ordering code in the back page to find further information.

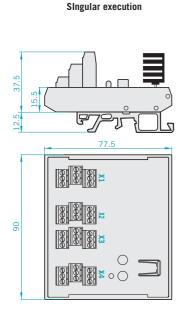
On the board there can be present up to two different voltages and it must be supplied through the X4 connector with the higher voltage used. Moreover, it is possible to obtain up to eight outputs by assembling more than one board reducing drastically wiring by mounting boards in a single support.

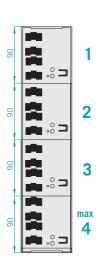
The following may give an example of a typical EMB application: an encoder with 5 Vdc LINE DRIVER output has to be connected to a PUSH-PULL 24 Vdc input and also to an instrument having a LINE DRIVER 5 Vdc input. The board to order has the following code:

**EMB5L24P5L** where **5L** indicates a 5 Vdc LINE DRIVER input on X1 connector, **24P** indicates the 24 Vdc PUSH-PULL output on the X2 connector, and the last **5L** indicates the 5 Vdc LINE DRIVER output on the X3 connector.

The input voltage of this board is the 24 Vdc one, because it is the highest used, and it will be supplied from the X4 connector.

#### Overall dimension

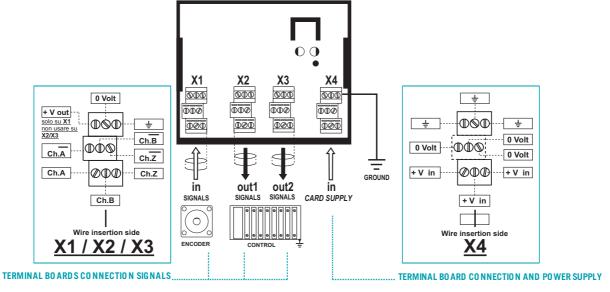




Multiple execution

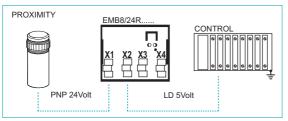
(max 4 modules / 8 out)

# Working diagram and terminal board connection

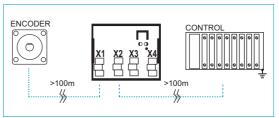


Usage examples

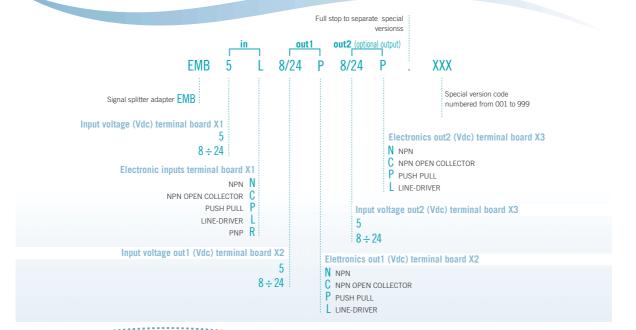








Ordering code





(67)



# **EMD**ENCODER SIGNAL SELECTOR



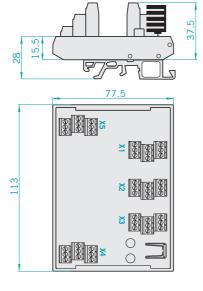


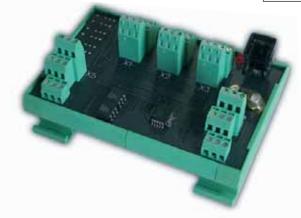


#### **Electrical specifications** Input voltage 5 Vdc / 8÷24 Vdc Input current 150 mA with no output load 20 mA LINE DRIVER 40 mA PUSH PULL Max output current per channel Max input current per channel Frequency 100 KHz **Operating** $0^{\circ} \div +40^{\circ}C$ temperature "0"= 5÷24 "1"= 0÷3 Logic input levels IN1 and IN2 (Vdc) Vmax= 125 Vac/ 60 Vdc Free contact characteristics Imin= 1mA

# Fixing on frame DIN n. 46277 / 3 GUIDE (OMEGA) DIN n. 46277 / 2

#### Overall dimension





#### The EMD board

This board is used when is necessary to carry out a selected signal among a maximum of three inputs

The EMD board accepts as input signals coming from a maximum of three encoders and supplies as output the signals electronically selected of one of these.

The output signal is selected by opportunately suppling the two inputs, IN1 and IN2, according to the working diagram (see back side).

Output and encoder type to be connected have to be within the range described in the ordering code. All electronic types of the connected encoders have to be the same. Moreover, the EMD supplies three contacts normally open switching to close when the respective input is selected.

In order to better understand the use of this board the following example is provided.

We would like to realize a device reading three encoders input (or other sensors with compatible characteristics), in a sequential way. Encoders have to be choosen featuring the same electronics output, for example 5 Vdc line-driver. Instead, the device can acquire data with another electronic type; for example 24 Vdc push-pull.

In this case the EMD board realizes the commutation function of the connected encoders and adapts the electronics of those with the one required from the instrument.

The ordering code will be:

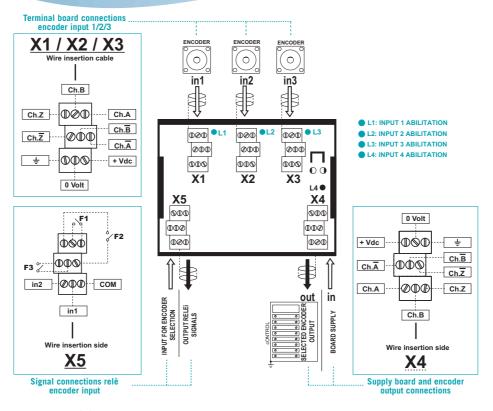
#### EMD5L8/249

**5L** indicates that inputs are 5 Vdc line-driver. 8/24P indicates that the output is with push-pull electronics and with an input voltage from 8 to 24 Vdc. The board input voltage has to be the highest between the requested: in this case 8/24 Vdc. The encoder commutation happens through a logic type signal at the IN1 and IN2 inputs on the Xn terminal board.

The logic level "1" is obtained by connecting the above mentioned inputs to a voltage included between +5 and +24 Vdc.

Instead, for the "0" level , the voltage must be between 0 and  $\pm$ 3 Vdc. The combination of the logic levels at IN1 and IN2 configurates the terminal board of output in 4 different mode as described in the table in the following page.

# Working diagram and terminal connections board

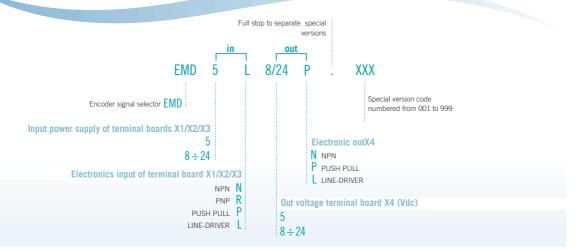


#### Logic status table

The table indicates the output status on the X4 connector and on the free contacts on X5, according to the logics status present on in1 and in2 on the X5 terminal board.

Logic sta	atus on X5	Encoder selected on X4			Contact selected on X5		
in1	in2	X1	X2	Х3	F1	F2	F3
0	0	-	_	-	-	_	-
1	0	•	_	_	•	_	_
0	1	_	•	-	_	•	-
1	1	_	_	•	_	_	•

#### Ordering code





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# PRECISION ELASTIC COUPLINGS





#### Ordering Code

ELTRA elastic precision couplings are essential parts for the transmission of rotational motion to the encoder shaft. Couplings are designed in aluminium alloy (type D11S A.A 2011) and are composed by a cylindrical body on which there is an helicoidal groove.

Main characteristics are:

Elastic Couplings

- torsional rigidity
- ability to support slight shaft misadjustments
- ability to absorbe small axial shift of the shaft.

ELTRA elastic couplings have also a perfect balancing of the rotating body. They don't have critical points subjects to breakage and are completely frictionless. Moreover, they perfectly transmit the rotation motion, even in case of axial misadjustment and misalignment. Our coupling do not require any type of maintenance. The internal drain allows the coupling between the shafts from a minimum of 0.5mm to a maximum of 6.12mm (note "F" quota).

NOTE: Elastic Coupling can be supplied with different coupling diameters. Eg: d1=8mm, d2=10mm. In this case the identification code should be: G25A8/10.

Precision elastic Coupling G  Coupling size (see table) 16 (see table) 20 (see table) 25 (see table) 30	A 6 / 8
Shaft dowel f	ixing A ø hole "d1" ø 6 6 ø 8
φS	0.52 (3/8") 9  ø 10 10  ø hole "d2"  ø 6 6  ø 8 8  ø 9.52 (3/8") 9
NOTE: if d1 is equal to d2 that is not necessary	ø 10 10

#### **Construction data and specifications**

Type of material: Aluminium

NOTE: for non standard (d1-d2) please contact our offices.



Standard Couplings	De	L	d1 = d2	A	В	М	E	F	Twisting moment
G 16 A 4	ø 16	20 <sup>+0.1</sup> -0.1	ø 4H7 +0.012	6	8	МЗ	7	6	0.25 Nm
G 20 A 6	ø 20	20 +0.1	ø 6H7 +0.012 0	6	8	МЗ	7	6	0.25 Nm
G 25 A 8	ø 25	25 <sup>+0.1</sup> -0.1	ø 8H7 +0.015 0	7	11	M4	8	9	0.4 Nm
G 25 A 9	ø 25	25 <sup>+0.1</sup> -0.1	ø 9.52H7 <sup>+0.015</sup>	7	11	M4	8	9	0.4 Nm
G 25 A 10	ø 25	25 +0.1 -0.1	ø 10H7 +0.015 0	7	11	M4	8	9	0.4 Nm
G 30 A 10	ø 25	30 +0.1 -0.1	ø 10H7 +0.015 0	8	14	M4	9	12	0.4 Nm

NOTE FOR THE INSTALLER: it is suggested to respect quotes inserting shaft on the coupling

#### Couplings dimensions



#### **Construction data and specifications**

	_	4		
Ø	Ň.	1	M	9
A	g	5	P	

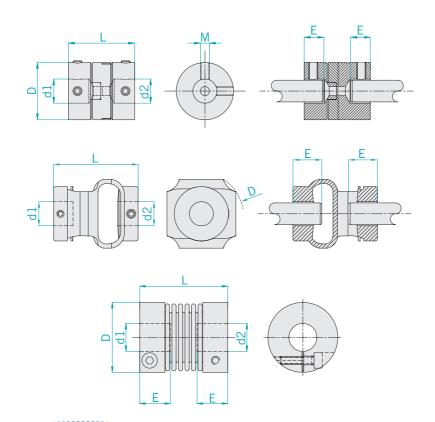




Ordering Code	De	L	d1 = d2	A	В	М	E	F	Twisting moment
GS 02A 6 GS 10A 8 GS 16A 10	ø 19.1 ø 19.1 ø 19.1	22 +0.1 -0.1 22 +0.1 -0.1 22 +0.1 -0.1	ø 6H7 +0.012 ø 8H7 +0.012 0 ø 10H7 +0.012 0			МЗ МЗ МЗ	6.3 6.3 6.3		0.9 Nm 0.9 Nm 0.9 Nm
GS 01A 8 GS 11A 10 GS 15A 10 GS 23A 12	ø 19.1 ø 19.1 ø 19.1 ø 19.1	28 +0.1 -0.1 28 +0.1 -0.1 47 +0.1 -0.1 47 -0.1	ø 8 +0.012 ø 10H7 +0.012 ø 10H7 +0.012 ø 12H7 +0.012 0			M3 M3 M4 M4	8 8 12.6 12.6		0.35 Nm 0.35 Nm 01.4 Nm 1.4 Nm
GS 29A 6 GS 24A 8 GS 25A 10	ø 25 ø 25 ø 25	32 +0.1 32 +0.1 32 +0.1 32 +0.1 -0.1	ø 6H7 +0.012 ø 8H7 +0.012 ø 10H7 +0.012			M3 M3 M3	10 10 10		3 Nm 3 Nm 3 Nm

NOTE FOR THE INSTALLER: For a proper installation is suggested to insert shaft on the coupling respecting quotes

Eltra also produces a special coupling series designed especially for critic and heavy uses. On the table below are shown some special couplings available on stock. Different couplings available only on request.







# OUTPUT CONFIGURATIONS AND CONNECTIONS







RECEIVER

#### NPN and NPN OPEN COLLECTOR electronic

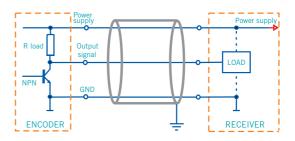
It is composed only by an NPN transistor and a pullup resistor used to match the output voltage to the power supply when the transistor is quiscent. From the electrical point of view it is similar to TTL type logic and so it is considered compatible. If used correctly, it shows low saturation levels at 0 Vdc and close to 0 at the positive. It is proportionally influenced by the cable length, pulses frequency and by the load.

Please consider these specs for a proper use. The open collector variant is different for the lack of the pull-up resistor, freeing in such way the transistor collector from the tie of the encoder power supply allowing to obtain signals with different voltage.

### NPN OPEN COLLECTOR

nllhe he gic , it at ole

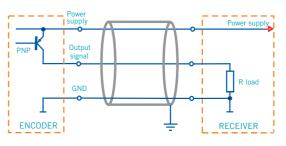
NPN



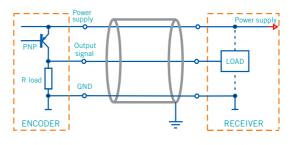
#### PNP and PNP OPEN COLLECTOR electronic

Main characteristics and limitations are the same as for NPN electronics. Main difference is the transistor, which is of PNP type and is constrained to the positive. The resitor, if present, is a pull-down one. Therefore, it is connected between the output and zero Vdc.

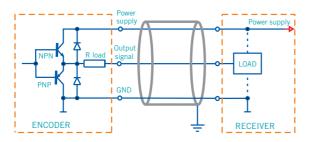
### PNP OPEN COLLECTOR



PNP



#### PUSH-PULL

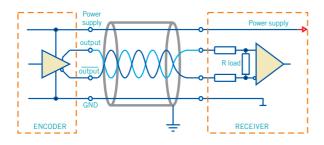


#### PUSH-PULL electronic

Electronic featuring high performances. NPN or PNP major limitations are caused by the resistor, which works with a much higher impedance than a transistor. To overcome this issue, push-pull electronic uses a complementary transistor, so the impedance is lower for commutation to positive and to zero.

This solution increases frequency performances allowing longer cable connections and an optimal data trasmission even at high working speed. Saturation signals are low but sometimes higher than in NPN and PNP electronics. Anyway, PUSH-PULL electronics is in any case indifferently applicable instead of NPN or PNP.

#### LINE DRIVER

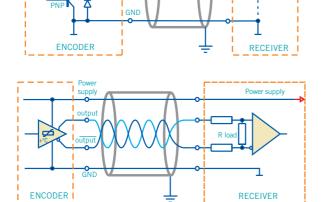


#### LINE DRIVER electronic

LINE DRIVER is used when operating environments are particulary exposed to electrical disturbances or when the encoder is quite far from the receiver system. Data trasmission and receiving work on two complementary channels so disturbances are limited (they usually come from other cables or close machinery). These interferences are known as «common way disturbances» as their generation is due to a common point: the system mass.

Instead, in LINE-DRIVER transmetted and received signals work in «differential» way. In other words, it works basing the communication on voltage differences between complementary channels. Therefore it is not effective to common way disturbances. This type of transmission is used in 5 Vdc systems and it is also known as RS422 compatible. It is available with power supplies up to 24 Vdc

### **PROTECTIONS**



LOAD

#### Protection for output stages

Two different kind of electronic protection against short circuits might be used: the passive one (using fuses, no linear resistors, etc.) and active one (using transistors). Eltra's encoders can be equipped with both type of protection against short circuits

#### Passive protection

Passive solution is the cheapest one. It is used to avoid accidental short circuits, which rarely happens. The component which carries out the protection is called PTC. It is a resistor that, if crossed by a voltage exceeding the supposed one, increases its resistance to limit electricity exceedance. Limitations of this kind of protection concern the low reacting speed, which may progressively stress the components under protection. Therefore, this protection is effective against a limited number of short circuits and it is available only for NPN, PNP, and PUSH-PULL electronics.

#### Active protection

This solution is based on a circuit integrated in the electronic output which costantly controls the temperature reached by the element to be protected. In this way, protection is very effective and the reacting speed very high. Moreover, it ensures a constant protection against repetitive and permanent short circuits, that is why is strongly suggested for heavy usages. It is available only for LINE-DRIVER and PUSH-PULL electronics.





# **INCREMENTAL ENCODER** CONNECTIONS







#### NPN/NPN OPEN COLLECTOR TTL OR PUSH-PULL

5 WIRES CABLE	COLOURS	FUNCTION		PIN "J" JMR 1607 M	PIN "M" MS 4102A 16S-	1P
/	— black —	O Volt		1	 А	
				2	В	
\	green —	Out 1 (Ch.A)	}	3	 С	
\	blu	Out 3 (Ch.Z )	}	4	D	
	yallow	Out 2 (Ch.B )	}	5	Е	
	red	+ Vdc		6	 F	
/		CASE		7	G	



#### LINE DRIVER without ZERO

8 WIRES CABLE	COLOURS	FUNCTION	PIN "J" JMR 1607 M	PIN "M" MS 4102A 16S-1P
/ H	green	Out 1 (Ch.A)	1	A
(	yallow	Out 2 (Ch.B)	2	В
\	brown	Out 1 (Ch.A)	3	С
)  -	red	+ Vdc	4	D
-	orange	Out 2 (Ch.B)	5	E
/	black	0 Volt	6	F
		CASE	7	G



#### LINE DRIVER with ZERO

8 WIRES CABLE	COLOURS	FUNCTION	PIN "J" JMR 1610 M	PIN "M" MS 3102A 18-1P
	green	Out 1 (Ch.A)	1	A
	yallow	Out 2 (Ch.B)	2	В
_	blu	Out 3 (Ch.Z)	3	C
	red	+ Vdc	4	D
		+ Vdc	5	E
\	black	O Volt	6	F
	brown	Out 1 (Ch.A)	7	G
	<pre>_ orange</pre>	Out 2 (Ch.B)	8	— Н
	white	$\overline{\text{Out 3}}$ (Ch. $\overline{Z}$ )	9	
		CASE	10	J



CONNECTOR JMR 1610 M





CONNECTOR MS 3102A 18-1P



#### PRECAUTIONS AGAINST ELECTROSTATIC DICHARGES

Be sure the metallic connector is connected to the ground through a ring fixed to the screw of the connector itself (Fig. 1)

Ground connect to the shield and the connector case (Fig. 2)







For a better protection of the electronics against electrostatic discharges connect the metallic connector case to ground

#### Cable proper use

- Ensure a ground connection to the cable shield avoiding to connect it to the power ground.
- Keep the encoder cable (signal cable) to a proper distance from the power ones
- Choose the cable's length according to installation requirements.
- Spread the cable avoiding spirals.

#### News

- Cable extensions and connectors could be designed on demand
- Testing on 100% of the production
- Antivibration wiring system
- Contact us for further information

Cables availability					
POLES N°	CEI	IEC MARK	UL MARK	SHIELD	TYPE
5	CEI 20-22 II IEC 60332-1 CEI 20-22 II	IEC 60332-1 IEC 60332.3	UL-CSA UL-CSA	FOIL BRAID FOIL BRAID	SEMIRIGID FLEXABLE SEMIRIGID SEMIRIGID
8	CEI 20-22 II CEI 20-22 II CEI 20-22 II	IEC 60332-1 IEC 60332-1 IEC 60332.3	UL-CSA	FOIL BRAID BRAID FOIL BRAID	SEMIRIGID SEMIRIGID FLEXABLE SEMIRIGID SEMIRIGID
10	CEI 20-22 II			BRAID	SEMIRIGID
12	CEI 20-22 II			FOIL	SEMIRIGID
16	CEI 20-22 II			FOIL	SEMIRIGID
32	CEI 20-22 II			FOIL	SEMIRIGID

NOTE: Please, directly contact our offices for non-standard cables availability





# INSTALLATION AND OPERATION PRECAUTIONS









The encoder must be used with respect to its specifications. Encoder is a pulse generator and not a safety device



Assembling and installing personnel must be qualified and carefully follow instructions of technical manual.



Don't expose the device to stress or impacts in order to ensure the correct working otherwise the warranty expires



Make sure that the mechanical coupling of the encoder shaft is designed with the appropriate elastic couplings, especially in the case of accentuated axial or radial movements



Make sure that the environment of use is free of corrosive agents (acids, etc.) or substances that are not compatible with the device



Check the ground connection of the device if it is not possible to provide additional external connection.



Before putting it in operation, verify the voltage range applicable to the device and protect it from exceeding the stated technical specifications.



Connect power supply and signals cables in order to avoid capacitive or inductive interferences that may cause malfunction of the device.



Cable wiring must be carried out in a POWER-OFF condition



For safety reasons, we strongly recommend to avoid any mechanical or electrical modification. In that case, they will void the warranty

Main product warranty terms

Replacements or repairs whether under the warranty or at the customer's expense must be performed in the service department of Eltra Srl or by explicitly authorized personnel. Before sending material for repairing, you must obtain an RGA number from our sales office. During the repair process in our service department, Eltra srl will be authorized to remove all parts that the customer added to the product. Any malfunction due to a failure to observe these usage and installation precautions will lead to the warranty voiding. Repairs will not extend the product warranty. We also exclude compensation for any type of damage or injury due to the use, or suspension of use, of the tranducer.

Note: for additional information, refer to the sale terms on our website, www.eltra.it, or call our office.



#### ...IN THE WORLD

